In order to reduce accidents and enhance the safe operation of mowers, Alamo Group Ag Division, in cooperation with other industry manufacturers has developed the AEM/FEMA Industrial and Agricultural Mower Safety Practices video and guide book.

The video will familiarize and instruct mower-tractor operators in safe practices when using industrial and agricultural mowing equipment. It is important that Every Mower Operator be educated in the operation of their mowing equipment and be able to recognize the potential hazards that can occur while operating a mower. This video, along with the mower operator’s manual and the warning messages on the mower, will significantly assist in this important education.

Your Authorized Bush Hog Dealer may have shown this video and presented you a DVD Video when you purchased your mower. If you or any mower operator have not seen this video, Watch the Video, Read this Operator’s Manual, and Complete the Video Guidebook before operating your new mower. If you do not understand any of the instructions included in the video or operator’s manual or if you have any questions concerning safety of operation, contact your supervisor, dealer or Bush Hog.

If you would like a VHS video tape of the video, please mail AEMVideo@alamo-group.com or Fax AEM VHS Video at (830) 372-9529 or mail in a completed copy of the form on the back of this page to AEM VHS Video 1502 E Walnut Street, Seguin, TX 78155. and request the VHS video version. Please include your name, mailing address, mower model and serial number.

Every operator should be trained for each piece of equipment (Tractor and Mower), understand the intended use, and the potential hazards before operating the equipment.

The information and material listed above along with this Operator’s Manual can assist you in meeting the OSHA requirement for annual operator training.

OSHA TRAINING REQUIREMENTS

The following training requirements have been taken from Title 29, Code of Federal Regulations Part 1928.57 (a) (6). www.osha.gov

Operator instructions. At the time of initial assignment and at least annually thereafter the employer shall instruct every employee who operates an agricultural tractor and implements in the safe operating practices and servicing of equipment with which they are or will be involved, and of any other practices dictated by the work environment.
To the Owner/Operator/Dealer

This Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the implement at all times. A Manual canister is provided on the implement where this manual can be properly stored. If you lose or damage this manual a free replacement manual can be obtained from an authorized Bush Hog dealer or by downloading the manual from the Bush Hog website www.bushhog.com

BEFORE YOU START! READ, UNDERSTAND, and FOLLOW the information provided in this manual, the AEM Mower Safety manual and the tractor operator's manual carefully to learn how to operate and service your machine properly. Failure to do so could result in personal injury to you and bystanders. All implements with moving parts are potentially hazardous. Every effort has been made to ensure that the machine is safe but operators must avoid engaging in unsafe practices and follow the written instructions provided. The manufacturer has designed this implement to be used with all its safety equipment properly attached to minimize the chance of accidents.

SAFETY FIRST. Completely read and understand the safety section of this manual before operating this equipment. Do not allow anyone to operate this equipment who has not fully read and understood this manual. Contact your Dealer to explain any instructions that you do not fully understand.

The care you give your Bush Hog Implement will greatly determine your satisfaction with its performance and its service life. Carefully read and follow the instructions in this manual to provide you with a thorough understanding of your new implement and its intended use and service requirements.

All references made in this manual to right, left, front, rear, top or bottom are as viewed facing the direction of forward travel with the implement properly attached to the tractor.

Replacement Parts information is located in a separate Parts Manual. Bush Hog mowers use balanced and matched system components for blade carriers, blades, cuttershafts, knives, knife hangers, rollers, drivetrain components, and bearings. These parts are made and tested to Bush Hog specifications. Non-genuine "will fit" parts do not consistently meet these specifications. The use of "will fit" parts may reduce mower performance, void warranties, and present a safety hazard. Use genuine Bush Hog mower parts for economy and safety.

For future reference, record your Bush Hog product model number and serial number.

<table>
<thead>
<tr>
<th>Dealer</th>
<th>Telephone</th>
<th>Model Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Owner</td>
<td>Purchase Date:</td>
<td>Serial Number</td>
</tr>
</tbody>
</table>
Bush Hog will provide
one (1) AEM Mower Safety Practices Video

Please Send Me:

☐ VHS Format – AEM/FEMA Mower Operator Safety Video
☐ DVD Format – AEM/FEMA Mower Operator Safety Video
☐ Mower Operator’s Manual
☐ AEM Mower Operator’s Safety Manual

Requester Name:________________________________________Phone:__________________________

Requester Address:___________________________________________________

City:_________________________________
State:________________________________
Zip Code:____________________________

Mower Model:____________________________Serial Number:____________________________

Date Purchased:___________________________Dealer Salesperson:_________________________

Dealership Name:_________________________Dealership Location:________________________

Mail to:

AEM Video Services
1502 E. Walnut Street
Seguin, TX 78155

Or Fax to:

(830) 372-9529

Or Email to:

AEMVideo@alamo-group.com
DEALER to CUSTOMER Pre-Delivery/ Operation Instructions

Dealer should inform the Purchaser of this product of Warranty terms, provisions, and procedures that are applicable. Dealer should inform Purchaser to review the contents of the Operator’s Manual including safety equipment, safe operation, and maintenance, to review the Safety Signs on the implement (and tractor if possible), and of Purchaser’s responsibility to train his/her operator’s in safe operation procedures.

- **IMPLEMENTS**: I have explained that Deflectors, Chain Guards, or Solid Skirts must be installed and maintained in good repair.

- **DRIVELINES**: I have made certain that all driveline, gearbox, and other shields are in good repair and fastened securely in place to prevent injuries from entanglement or thrown objects.

- **HYDRAULIC MACHINES**: I have explained the necessity of using clean hydraulic oil, changing filters as instructed, stopping leaks, damage caused by operating with over-heated oil, caring for hoses, using hoses of proper rating, maintaining the specified operating pressure and the potential hazard of oil’s penetrating the skin.

- **FOLDING-TYPE IMPLEMENTS**: I have explained that it is not possible to guard against thrown objects when the head is lifted off ground and that operator is responsible to watch out for persons in the area. I have explained that the lifted mower head or boom can contact overhead obstructions with damage to cables and telephone lines and possible injury. I have explained that the extended head or boom or retracted boom can contact power lines with resulting electrocution, injury or death and that operator is responsible for keeping clear of such hazards.

### PRE-DELIVERY SERVICE

**CHECK AND ADJUST OR LUBRICATE AS REQUIRED**

See Operator’s Manual for Details

Inspection Performed - Warranty and Safety Procedures Explained - Installation Complete

#### LUBRICATION & HYDRAULICS

- Gearbox (Oil Levels)
- Hydraulic Oil Level (External Tank)
- Tractor Hydraulic Oil Level
- Hydraulic Hoses (Not Kinked Tighten Connections)
- Front Pump Drive (Assembly Is Tight And Shaft Properly Aligned)

#### MOWER

- Spindle And Motor Bolts Properly Torqued
- Spindle Oil Level
- Blade Carrier Bolts Properly Torqued/Retaining Pin In Place
- Mower Cutting Height And Level Adjusted
- Cutting Shaft Bearings Lubricated
- All Hardware Properly Torqued
- Tire and Air Pressure/Lug Nuts (Correct Torque)
- Wheel Bearings (Check, Grease, and Preload)

#### ATTACHMENTS & INSTALLATION

- Deflectors Front And Rear
- Shredding Attachments
- Correct Blade Rotation Direction
- Axle Arms And Beams
- Tongue And Control Rods (Installed And Adjusted)
- All Bolts - Pins And Nuts (Proper Torque)

#### MOWER TO TRACTOR CONNECTIONS

- Draw Bar Length (Check And Set)
- A-Frame Pivot & Links
- Control Rods (Adjusted Equal)
- Axle Height (Adjusted)
- Cutting Height (Adjust)
- Mount Kit-Pre-Operation Check Complete
- Mower Wing (Adjust Level With The Center)
- Mower Wing (Check For Proper Raising Operation)
- C.V. Driveline (Check Max Turn Radius)
- Pull Type Hitch (Height Adjustment)
- Mounting Hardware Properly Torqued

#### SAFETY ITEMS

- Protective Shields (Operation And Installation)
- Driveline Clutch (Torque Limiter) (Adjust And Run In)
- Safety Decals (Installed)
- Operator’s Manual (Supplied)
- Tractor PTO Shield (Installed)
- S.M.V. Emblem (Installed If Needed)
- Tongue Jack (Installation and Operation)
- Safety Tow Chain (Installed)
- ADMA Driveline Safety Manual Supplied
- AEM Mower Safety Manual (Supplied in Canister)
- AEM Mower Safety Video has been shown to Purchaser
# Table of Contents

**SAFETY SECTION** ................................................................................................................. 1-1

- GENERAL SAFETY INSTRUCTIONS AND PRACTICES ....................................................... 1-2
- OPERATOR SAFETY ........................................................................................................... 1-3
- CONNECTION OR DISCONNECTING IMPLEMENT SAFETY ............................................ 1-4
- CRUSHING HAZARDS ....................................................................................................... 1-5
- THROWN OBJECTS HAZARDS ....................................................................................... 1-6
- RUN OVER HAZARDS ..................................................................................................... 1-8
- PTO ENTANGLEMENT HAZARDS .................................................................................. 1-9
- MOWER BLADE CONTACT HAZARDS .......................................................................... 1-10
- HIGH PRESSURE OIL LEAK HAZARDS ........................................................................ 1-11
- ELECTRICAL & FIRE HAZARDS ................................................................................... 1-12
- TRANSPORTING HAZARDS ............................................................................................ 1-13
- HAZARDS WITH MAINTENANCE OF IMPLEMENT ......................................................... 1-14
- PARTS INFORMATION ....................................................................................................... 1-15
- Decal Location .................................................................................................................. 1-16
- Decal Description ............................................................................................................. 1-18
- Federal Laws and Regulations .......................................................................................... 1-25

**INTRODUCTION SECTION** .................................................................................................. 2-1

- Equipment Specifications ................................................................................................ 2-3
- KEY OPERATION POINTS ................................................................................................ 2-4
- Operating Noise Level/Sound Pressure ............................................................................ 2-4

**ASSEMBLY SECTION** ........................................................................................................... 3-1

- DEALER SETUP INSTRUCTIONS .................................................................................. 3-2
- SETUP INSTRUCTIONS - STANDARD HITCH ............................................................ 3-2
- SET UP INSTRUCTIONS - QUICK HITCH ....................................................................... 3-3
- SETUP INSTRUCTIONS - SHIELDING AND DEFLECTORS ........................................... 3-4
- SETUP INSTRUCTIONS - TAILWHEEL ............................................................................. 3-4
- DRIVELINE ATTACHMENT - SLIP CLUTCH .................................................................... 3-5
- SLIP CLUTCH ADJUSTMENT and OPERATIONAL CHECK ................................................... 3-5
- BUSH HOG SLIP CLUTCHES ............................................................................................ 3-6

**OPERATION SECTION** .......................................................................................................... 4-1

- OPERATOR REQUIREMENTS ........................................................................................... 4-3
- TRACTOR REQUIREMENTS .............................................................................................. 4-4
- ROPS and Seat Belt ........................................................................................................... 4-4
- Tractor Safety Devices ........................................................................................................ 4-4
- Tractor Horsepower ......................................................................................................... 4-4
- 3-Point Hitch ....................................................................................................................... 4-5
- Power Take Off (PTO) ....................................................................................................... 4-5
- Tire Spacing ......................................................................................................................... 4-6
- GETTING ON AND OFF THE TRACTOR ........................................................................... 4-6
- Boarding the Tractor .......................................................................................................... 4-6
- Dismounting the Tractor .................................................................................................. 4-7
- STARTING THE TRACTOR ............................................................................................... 4-8
- CONNECTING THE MOWER TO THE TRACTOR .............................................................. 4-8
- Connecting the Mower-Lift Type ....................................................................................... 4-9
- 3-Point Quick Hitch .......................................................................................................... 4-10
- Connecting Mower - Lift Type (Quick Hitch) .................................................................... 4-10
GENERAL SAFETY INSTRUCTIONS AND PRACTICES

A careful operator is the best operator. Safety is of primary importance to the manufacturer and should be to the owner/operator. Most accidents can be avoided by being aware of your equipment, your surroundings, and observing certain precautions. The first section of this manual includes a list of Safety Messages that, if followed, will help protect the operator and bystanders from injury or death. Read and understand these Safety Messages before assembling, operating or servicing this implement. This equipment should only be operated by those persons who have read the manual, who are responsible and trained, and who know how to do so responsibly.

The Safety Alert Symbol combined with a Signal Word, as seen below, is used throughout this manual and on decals which are attached to the equipment. The Safety Alert Symbol means: “ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!” The Symbol and Signal Word are intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this equipment.

Practice all usual and customary safe working precautions and above all—remember safety is up to YOU. Only YOU can prevent serious injury or death from unsafe practices.

**DANGER** Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.

**WARNING** Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.

**CAUTION** Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.

**Important** Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

**NOTE:** Identifies points of particular interest for more efficient and convenient operation or repair.

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in this Manual and in the Safety Messages on the implement. Always follow the instruction in this manual and use good common sense to avoid hazards.

Pictographs are used throughout this manual to help bring your visual attention to safety issues.

<table>
<thead>
<tr>
<th>SAFETY HAZARD</th>
<th>SAFETY AVOIDANCE</th>
<th>SAFETY PREVENTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pictograph surrounded by a triangle indicates a Safety Hazard that must be avoided. Example: Equipment contacting overhead electrical lines.</td>
<td>Pictograph by itself or inside a box indicates an avoidance procedure that should be followed to prevent injuries. Example: Always shut off engine and remove key before working on equipment.</td>
<td>A circle with a slash through it indicates an action that is prohibited. Example: No Smoking</td>
</tr>
</tbody>
</table>

**NOTE:** If you want a translation of this safety section in one of the following Languages, please contact: Translations at 1502 E. Walnut Street Seguin, TX 78155; Fax: (830) 372-9529; Safety Section Translations are available in Spanish, Portuguese, French, German, Russian. **PN GS01**

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OPERATOR SAFETY

TO AVOID SERIOUS INJURY OR DEATH DO THE FOLLOWING:

- **WEAR SAFETY GLASSES**, safety shoes, hard hat, hearing protection and gloves when operating or repairing equipment.
- **WEAR** appropriate breathing respirator when operating in dusty conditions to avoid respiratory diseases.
- **DO NOT WEAR** loose clothing or jewelry to avoid rotating parts entanglement injury.
- **DO NOT USE DRUGS** or **ALCOHOL** before or while operating equipment.
- **DO NOT ALLOW** anyone to operate equipment under the influence of drug or alcohol.
- **CONSULT** medical professional for medication impairment side effects.
- **STAY ALERT**, prolonged operation can cause fatigue, **STOP** and **REST**.

GENERAL OPERATING SAFETY

**VISIBILITY CONDITIONS WHEN MOWING:**

- **OPERATE IN DAYLIGHT** or with lights that gives at least 100 yards clear visibility.
- **BE ABLE TO SEE** and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects.

**GROUND SPEED WHEN MOWING:**

- **NORMAL SPEED** range is between 2 to 5mph.
- **ADJUST MOWING SPEED** for terrain conditions and grass type, density and cut height.
- **REDUCE MOWING SPEED** when near steep slopes, ditches, drop-offs, overhead obstructions, power lines and to avoid debris and foreign objects.

**INSECT INFESTATION**

- Do Not operate in areas where bees or insects may attack unless you **WEAR PROTECTIVE CLOTHING** or use enclosed tractor cab.

**PTO SPEED:**

- **DO NOT EXCEED IMPLEMENT RATED PTO SPEED**
- **AVOID** exceeding rated PTO speeds that may result in broken drivelines or blade failures.

**SAFETY SIGNS:**

- **REPLACE** missing, damaged or unreadable safety signs immediately.  

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## CONNECTION OR DISCONNECTING IMPLEMENT SAFETY

<table>
<thead>
<tr>
<th><strong>Stop Tractor</strong></th>
<th><strong>Crushing injury between tractor and implement</strong></th>
<th><strong>Make sure PTO shaft is securely attached to tractor</strong></th>
<th><strong>Make sure PTO shaft are proper length</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Remove Key Read Manual</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### DANGER

**TO AVOID SERIOUS INJURY OR DEATH FROM BEING CRUSHED BY TRACTOR OR IMPLEMENT:**

**WHEN BACKING** tractor to implement hitch:
- DO NOT ALLOW BYSTANDERS between tractor and implement

**BEFORE** connecting and disconnecting implement hitch:
- STOP TRACTOR ENGINE, place transmission into park, engage parking brake and remove key.

**WHEN** connecting and disconnecting implement hitch:
- DO NOT crawl or walk under raised mower or wing.
- USE tongue JACK to lift heavy implement tongues to control implement tongue movement.
- AVOID overloading jack to prevent jack failure and injury.

**WHEN CONNECTING IMPLEMENT DRIVELINE:**

**TO AVOID** implement driveline coming loose during operation:
- LUBRICATE yoke spring locking collar to ensure it freely slides on PTO shaft
- SECURELY seat yoke locking balls in PTO shaft groove.
- PUSH and PULL DRIVELINE on both the tractor and implement PTO SHAFTS to ensure it is SECURELY ATTACHED

**TO AVOID** broken driveline during operations:
- CHECK driveline for proper length between PTO shaft and implement gearbox shaft.
- Drivelines too short can pull apart or disengage.
- Drivelines too long can bottom out.
- Bottoming driveline telescoping assembly will stop sliding and become solid.
- Driveline bottoming can push through support bearings and break off PTO shaft.

**CONTACT DEALER** if implement driveline does not match Tractor PTO shaft:
- DO NOT USE PTO ADAPTER.
  - Using a PTO adapter can cause:
    - Excessive vibration, thrown objects, blade and implement failures by doubling operating speed.
    - Increased working length exposing unshielded driveline areas and entanglement hazards.

**DO NOT** connect the Mower to a tractor with the PTO directly connected to the Tractor transmission.  **PN CD02**
CRUSHING HAZARDS

TO AVOID SERIOUS INJURY OR DEATH FROM FALLING OFF TRACTOR, EQUIPMENT RUN OVER, ROLLOVER AND CRUSHING BY FALLING WING OR IMPLEMENT:

- USE ROPS and SEAT BELT equipped tractors for mowing operations.
- KEEP ROPS lock in up position.
- ALWAYS BUCKLE UP seat belt when operating tractor and equipment.
- ONLY OPERATE tractor and equipment while seated in tractor seat.

WHEN RAISING OR LOWERING IMPLEMENT:

- Raise or lower ONLY WHILE SEATED in tractor seat with seat belt buckled.
- Raise or lower ONLY when implement tongue is securely attached to tractor drawbar TO AVOID implement tip over.
- KEEP BYSTANDERS CLEAR of area TO AVOID crushing.

LIFTED Equipment can fall from mechanical or hydraulic failure or inadvertent Control Lever movement.

TO AVOID EQUIPMENT FALLING while working near or under lifted wings, components and implements raised by 3-Pointed tractor hitch:

- SECURELY SUPPORT or block up raised equipment and components.
- BLOCK UP and securely support equipment before putting hands, feet or body under raised equipment or lifted components.

WHEN PARKING Implement and Tractor:

- LOWER implement, LOCK or BLOCK lifted parts before leaving equipment.
- NEVER leave implement unattended in a raised position.

TO AVOID CHILDREN FALLING OFF OR BEING CRUSHED BY EQUIPMENT:

- NEVER ALLOW children to play on or around Tractor or Implement.

WHEN UNHITCHING IMPLEMENT:

- LOWER implement, LOCK or BLOCK lifted parts before leaving equipment.
- USE tongue jack to control implement tongue movement.
- USE tongue JACK to lift heavy implement tongues.
- AVOID overloading jack to prevent jack failure and injury. PN CH02

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THROWN OBJECTS HAZARDS

ROTARY MOWERS CAN THROW OBJECTS 300 FEET OR MORE UNDER ADVERSE CONDITIONS.

TO AVOID SERIOUS INJURY OR DEATH TO OPERATOR OR BYSTANDERS FROM THROWN OBJECTS:

- KEEP bystanders 300 feet away

STOP MOWING IF PASSERSBY ARE WITHIN 300 FEET UNLESS:

- ALL THROWN OBJECT SHIELDING including, Front and Rear Deflectors, Chains Guards, Steel Guards, Bands, Side Skirts and Skid Shoes in place and in good condition when mowing.
- Mower sections or wing are adjusted to be close and parallel to ground without exposing blades.
- MOWING AREA has been inspected and foreign materials and debris have been removed.
- PASSERSBY are inside enclosed vehicle.

INSPECT AREA FOR POTENTIAL THROWN OBJECTS BEFORE MOWING:

- REMOVE debris, rocks, wire, cable, metal objects and other foreign material from area.
  Wire, cable, rope, chains and metal objects can be thrown or swing outside deck with great velocity:
  1. MARK objects that cannot removed.
  2. AVOID these objects when mowing.

HIGH GRASS and WEED AREA INSPECTION:

- INSPECT for and REMOVE any hidden large debris.
- MOW at Intermediate height
- INSPECT and remove remaining debris
- MOW at final height.

MOWER THROWN OBJECT SHIELDING:

- KEEP all thrown object shielding including, Front and Rear Deflectors, Chains Guards, Steel Guards, Bands, Side Skirts and Skid Shoes in place and in good condition when mowing.
- DO NOT OPERATE with any thrown object shielding missing, damaged or removed.

RIGHT OF WAY (Highway) MOWING

- USE DOUBLE CHAIN GUARDS for highway, right-of-way, parks or greenbelt mowing or all other mowing where human dwellings, vehicles, or livestock could be within 300 feet of the mower.
- No shielding is 100% effective in preventing thrown objects. To Reduce Possibility of Injury:
  1. MAINTAIN MOWER SHIELDING, side skirts, skid shoes, and blades in good operational condition,
  2. RAISE CUTTING HEIGHT to 6 INCHES minimum,
  3. INSPECT AREA thoroughly before mowing to REMOVE potential THROWN OBJECT HAZARDS,
  4. NEVER ALLOW BLADES to CONTACT SOLID OBJECTS like wire, rocks, post, curbs, guardrails, or ground while mowing.  

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THROWN OBJECTS HAZARDS (CONTINUED)

MOWER OPERATION:
• **DO NOT** exceed mower’s rated Cutting Capacity or cut non-vegetative material.
• **USE ENCLOSED TRACTOR CABS** when two or more mowers are operating in mowing area.
• **ADJUST** mower sections or wing close and parallel to ground without exposing blades.
• **ADJUST** cutting HEIGHT to **AVOID BLADE CONTACT** with solid objects like wire, rocks, posts, curbs, guard rails and fixed obstructions.
• **DO NOT** operate mower when mower is raised or in transport position.
• **STOP MOWING** immediately if blades strike heavy objects, fixed structures, metal guard rails and concrete structures:
  1. **BLADES CAN FAIL** from impact and objects can be thrown with great velocity.
  2. **INSPECT** and **REPLACE** any damaged blades.
  3. **CHECK** blade carrier balance and **REPLACE** if damaged.
• **DO NOT** mow in standing water **TO AVOID** possible BLADE FAILURE.
• **AVOID MOWING** in reverse:
  1. **STOP PTO** and back up mower.
  2. **LOWER** mower, engage **PTO** and mow forward.
• **STOP PTO** and **BLADES** when raising implement or the mower to transport position.
• **DO NOT ENGAGE PTO** with mower in transport position.
• **STOP** mowing when **EXCESSIVE VIBRATION** occurs:
  1. **STOP PTO** and tractor **ENGINE**.
  2. **INSPECT** mower for vibration source
  3. **REPLACE** any damage parts and bent or damaged **BLADES**.  

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# SAFETY

## RUN OVER HAZARDS

<table>
<thead>
<tr>
<th>Operator run over hazard</th>
<th>Rider fall off run over hazard</th>
<th>Rider fall off run over hazard</th>
</tr>
</thead>
</table>

**DANGER**

TO AVOID SERIOUS INJURY OR DEATH FROM FALLING OFF TRACTOR OR EQUIPMENT RUN OVER:

- **USE ROPS** and **SEAT BELT** equipped tractors for mowing operations.
- **KEEP ROPS** locked in **UP** position.
- **ONLY** start tractor while seated in tractor seat.
- **ALWAYS BUCKLE UP** seat belt when operating tractor and equipment.
- **ONLY OPERATE** tractor and equipment while seated in tractor seat.
- **NEVER ALLOW RIDERS** on tractor or implement.

**WHEN MOUNTING AND DISMOUNTING TRACTOR:**

- **ONLY** mount or dismount when tractor and moving parts are stopped.
- **STOP ENGINE AND PTO**, engage parking brake, lower implement, allow all moving parts to stop and remove key before dismounting from tractor.  

*PN RO01*
**PTO ENTANGLEMENT HAZARDS**

<table>
<thead>
<tr>
<th>Entanglement hazard</th>
<th>Make sure PTO shaft</th>
<th>DO NOT Operate if</th>
<th>Make sure PTO shafts are proper</th>
</tr>
</thead>
<tbody>
<tr>
<td>Do Not approach or</td>
<td>is securely attached</td>
<td>PTO shields are damaged or missing</td>
<td>lengths.</td>
</tr>
<tr>
<td>touch a rotating PTO</td>
<td>Do Not Use PTO</td>
<td></td>
<td></td>
</tr>
<tr>
<td>driveshaft</td>
<td>Adapter</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**DANGER**

**KEEP AWAY FROM ROTATING DRIVELINES AND ELEMENTS TO AVOID SERIOUS INJURY OR DEATH:**

STAY AWAY and KEEP hands, feet and body AWAY from rotating blades, drivelines and parts until all moving elements have stopped.

- **STOP, LOOK** and **LISTEN** before approaching the mower to make sure all rotating motion has stopped.
- **ROTATING COMPONENTS CONTINUE to ROTATE** after the PTO is shut off.

**PTO SHIELDING:**

**TO AVOID SERIOUS INJURY OR DEATH FROM ENTANGLEMENT WHEN OPERATING IMPLEMENT:**

- **KEEP PTO** shields, integral driveline shields and input shields installed
- **DO NOT OPERATE** mower without shields and guards in place or missing
- **REPAIR OR REPLACE** if damage, broken or missing
- **ALWAYS REPLACE GUARDS** that have been removed for service or maintenance.
- Do Not use PTO or PTO guard as a step.

**TO AVOID** broken driveline during operations:

- **CHECK** driveline for proper length between PTO shaft and implement gearbox shaft. *(Refer to Instructions in Operation Section)*
- Drivelines too short can pull apart or disengage.
- Drivelines too long can bottom out.
  - Bottoming driveline telescoping assembly will stop sliding and become solid.
  - Driveline bottoming can push through support bearings and break off PTO shaft
- **AVOID** sharp turns or lift mower to heights to cause driveline "knocking".
- Lubricate driveshaft-telescoping components weekly.

**CONTACT DEALER** if implement driveline does not match Tractor PTO shaft:

- **DO NOT USE PTO ADAPTER.**
  - Using a PTO adapter can cause excessive vibration, thrown objects, blade and implement failures by doubling operating speed. Increased working length exposing unshielded driveline areas. **PN PE01**

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MOWER BLADE CONTACT HAZARDS

| Do not put fingers underneath mower | Do not put foot underneath mower | Stop Tractor Remove Key Read Manual |

**DANGER** KEEP AWAY FROM ROTATING BLADES TO AVOID SERIOUS INJURY OR DEATH FROM BLADE CONTACT:

- **STAY AWAY** and **KEEP HANDS, FEET** and **BODY AWAY** from rotating blades, drivelines and parts until all moving elements have stopped.
- **DO NOT** put hands or feet under mower decks
- **STOP** rotating **BLADES** disengage PTO and wait for blade to stop rotating before raising mower deck or wings
- **STOP LOOK** and **LISTEN** before approaching the mower to make sure all rotating motion has stopped.  

*PN MB01*
HIGH PRESSURE OIL LEAK HAZARDS

TO AVOID SERIOUS INJURY OR DEATH FROM HIGH PRESSURE HYDRAULIC OIL LEAKS PENERATING SKIN:

- DO NOT OPERATE equipment with oil or fuel leaks.
- KEEP all hydraulic hoses, lines and connections in GOOD CONDITION and TIGHT before applying system pressure.
- RELIEVE HYDRAULIC PRESSURE before disconnecting lines or working on the system.
- REMOVE and replace hose if you suspect it leaks. Have dealer test it for leaks.

HIGH PRESSURE FLUID LEAKS CAN BE INVISIBLE.
WHEN CHECKING FOR HYDRAULIC LEAKS AND WORKING AROUND HYDRAULIC SYSTEMS:

- ALWAYS WEAR safety glasses and impenetrable gloves.
- USE paper or cardboard to search for leaks.
- DO NOT USE hands or body parts to search for leak.
- KEEP hands and body AWAY from pin holes and nozzles ejecting hydraulic fluid.
- Hydraulic fluid may cause gangrene if not surgically removed immediately by a doctor familiar with this form of injury.

PN HP01

SAFETY

BH20 Series 04/13 Safety Section 1-11

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ELECTRICAL & FIRE HAZARDS

• Inspect mowing area for overhead or underground electrical power lines, obstructions, gas lines, cables and Utility, Municipal, or other type structure.
• Do not allow mower to contact with any Utility, Municipal, or type of structures and obstructions.
• Call 811 and 1-800-258-0808 for identify buried utility lines.

FIRE PREVENTION GUIDELINES while Operating, Servicing, and Repairing Mower and Tractor to reduce equipment and grass fire Risk:
• Equip Tractor with a Fire extinguisher
• Do not operate mower on a tractor equipped with under frame exhaust
• Do not smoke or have open flame near Mower or Tractor
• Do not drive into burning debris or freshly burnt area
• Avoid fire ignition by not allowing mower blade to contact solid objects like metal or rock.
• Adjust slip clutches to avoid excessive slippage and clutch plate heating.
• Clear any grass clippings or debris buildup around mower drivelines, slip clutches, and gearboxes.
• Shut off engine while refueling.  PN EF02
TRANSPORTING HAZARDS

Use SMV signs and Flashing Lights | Loss of Control Stopping Hazard | Loss of Control Speeding Hazard | Use Safety Tow Chain - Tractor to Implement | Engage Transport Locks

TO AVOID SERIOUS INJURY AND DEATH WHEN TOWING OR TRANSPORTING EQUIPMENT:

- **KEEP** transport speed **BELOW** 20 mph to maintain control of equipment.
- **REDUCE SPEED** on inclines, on turns and in poor towing conditions.
- **DO NOT TOW** with trucks or other vehicles.
- **USE** only properly sized and equipped tractor for towing equipment.
- **FOLLOW** all local traffic regulations.

TRACTOR REQUIREMENTS FOR TOWING OR TRANSPORTING IMPLEMENTS:

- **ONLY TRANSPORT** with tractor with ROPS in the raised position.
- **USE** properly sized and equipped tractor that exceeds implement weight by at least 20%.
- **KEEP 20%** of tractor weight on front wheels to maintain safe steering.

BEFORE TRANSPORTING OR TOWING IMPLEMENT:

TRACTOR INSPECTION:

- **CHECK** steering and braking for proper operation and in good condition.
- **CHECK SMV** sign, reflectors and warning lights for proper operation and visibility behind unit.
- **CHECK** that your driving vision is not impaired by tractor, cab, or implement while seated in tractor seat.
- **ADJUST** your operating position, mirrors, and implement transport for clear vision for traveling and traffic conditions.

PREPARE IMPLEMENT FOR TRANSPORTING OR TOWING:

- **DISENGAGE PTO**
- **RAISE MOWER**
- **REMOVE** any cut material collected on mower deck.

TOWED MOWERS - ENGAGE TRANSPORT LOCKS AND SAFETY CHAINS:

- **INSTALL** center axle cylinder transport stops or pins.
- **ATTACH** implement SAFETY CHAIN to tractor.

DETERMINE STOPPING CHARACTERISTICS OF TRACTOR AND IMPLEMENT FOR TRANSPORTING OR TOWING:

BRAKING TESTS:

- **APPLY** brakes at increasing speeds.
- Observe **STOPPING** distances increases with increased speeds.
- **DETERMINE** the maximum safe transport speed that does not exceed 20 mph.

DETERMINE MAXIMUM TURNING SPEED BEFORE OPERATING ON ROADS OR UNEVEN GROUND:

- **TEST** equipment in slowly increasing speed in turns to determine it can be operated at higher speeds.
- **USE REDUCED** turning speeds in sharp turns to avoid equipment turning over.

WHEN TOWING OR TRANSPORTING EQUIPMENT:

- **Always WEAR SEAT BELT** when operating or transporting mower.
- **USE** low speeds to avoid overturn with raised wings.
- **USE** low speeds and gradual steering on curves, hills, rough or uneven surfaces and on wet roads.
- **TURN ON** tractor FLASHING WARNING LIGHTS.
- **ALLOW** clearance for implement swing while turning.  

PN TH02
HAZARDS WITH MAINTENANCE OF IMPLEMENT

| Periodically inspect all moving parts, lubricate drivelines, and tighten all fasteners | Stop engine remove key before conducting maintenance |
| Block up implement before servicing Use large blocks on soft or wet soil | Engage cylinder transport locks | Inspect Blades for damage or cracks |

**WARNING**

AVOID SERIOUS INJURY OR DEATH FROM COMPONENT FAILURE BY KEEPING IMPLEMENT IN GOOD OPERATING CONDITION IN PERFORMING PROPER SERVICE, REPAIRS AND MAINTENANCE.

BEFORE PERFORMING SERVICE, REPAIRS AND MAINTENANCE ON THE IMPLEMENT:

SECURE EQUIPMENT FOR SERVICE

- **STOP ENGINE,** engage parking brake and allow all moving parts to stop and remove key before dismounting from tractor seat.
- PLACE implement on ground or securely block up raised equipment. Use large blocks on soft or wet soil.
- PUSH and PULL Remote Hydraulic Cylinder lever to relieve hydraulic pressure.
- DISCONNECT IMPLEMENT driveline from tractor PTO Shaft.

WEAR SAFETY GLASSES, PROTECTIVE GLOVES and follow SAFETY PROCEDURES when performing service, repairs and maintenance on the implement:

- Always WEAR protective GLOVES when handling chemicals or worn component with sharp edges.
- Always WEAR GLOVES and SAFETY GLASSES when servicing components
- AVOID CONTACT with hot hydraulic oil tanks, pumps, motors, valves and hose connection surfaces.
- SECURELY support or BLOCK UP raised implement, framework and lifted components before working underneath equipment.
- STOP any implement movements and SHUT-OFF TRACTOR engine before doing any work procedures.
- USE ladder or raised stands to reach high equipment areas inaccessible from ground.
- ENSURE good footing by standing on solid flat surfaces when getting on implement to perform work.
- FOLLOW manufacturer's instructions in handling oils, solvents, cleansers, and other chemical agents.
- DO NOT change any factory-set hydraulic calibrations to avoid component or equipment failures.
- DO NOT modify or alter implement, functions or components.
- DO NOT WELD or repair rotating mower components. These may cause vibrations and component failures being thrown from mower.

PERFORM SERVICE, REPAIRS, LUBRICATION AND MAINTENANCE OUTLINED IN IMPLEMENT MAINTENANCE SECTION:

- INSPECT for loose fasteners, worn or broken parts, leaky or loose fittings, missing or broken cotter keys and washers on pins, and all moving parts for wear.
- REPLACE any worn or broken parts with authorized service parts.
- LUBRICATE unit as specified by lubrication schedule
- NEVER lubricate, adjust or remove material while it is running or in motion.
- TORQUE all bolts and nuts as specified.

BLADE INSPECTION:

- REPLACE bent, damage, cracked or broken blades immediately with new blades.
- AVOID blade failures and thrown broken blades. DO NOT straighten, weld, or weld hard-facing blades.

SAFETY SHIELDS, GUARDS AND SAFETY DEVICES INSPECTION:

- KEEP all Deflectors, Chain Guards, Steel Guards, Gearbox Shields, and PTO integral shields, Bands, Side Skirts and Skid Shoes in place and in good condition.
- REPLACE any missing, broken or worn safety shields, guards and safety devices.

**WARNING**

Operating, servicing and maintaining this equipment can expose you to chemicals including gasoline, diesel fuel, lubricants, petroleum products, engine exhaust, carbon monoxide, and phthalates, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. This website, operated by California's Office of Environmental Health Hazard Assessment, provides information about these chemicals and how individuals may be exposed to them.

PN HM01

BH20 Series 04/13 Safety Section 1-14
PARTS INFORMATION

Bush Hog mowers use balanced and matched system components for blade carriers, blades, cuttershafts, knives, knife hangers, rollers, drivetrain components, and bearings. These parts are made and tested to Bush Hog specifications. Non-genuine "will fit" parts do not consistently meet these specifications. The use of "will fit" parts may reduce mower performance, void warranties, and present a safety hazard. Use genuine Bush Hog mower parts for economy and safety. (SPBH-1)

SEE YOUR BUSH HOG DEALER

Operator’s & Parts Manuals

www.algqr.com/bpm
Decal Location

NOTE: Bush Hog supplies safety decals on this product to promote safe operation. Damage to the decals may occur while in shipping, use, or reconditioning. Bush Hog cares about the safety of its customers, operators, and bystanders, and will replace the safety decals on this product in the field, free of charge (Some shipping and handling charges may apply). Contact your Bush Hog dealer to order replacement decals.
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<td>D590</td>
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<td>8.</td>
<td>D614</td>
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<td>9.</td>
<td>D454</td>
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<td>Crushing Hazard (located underside of deck)</td>
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<td>Operator’s Manual (Inside Canister)</td>
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</tbody>
</table>
Decal Description

![Danger Decal](image1)

**DANGER**

GUARD MISSING
DO NOT OPERATE

---

![Warning Decal](image2)

**WARNING**

TO AVOID SERIOUS INJURY OR DEATH FROM BLADE ATTACHMENT FAILURE:
- Torque blade bolt to 600 ft lbs.
- ALWAYS replace blades in pairs.
- ALWAYS replace blades with new bolts and nuts.

---

![Blade Rotation Decal](image3)

**BLADE ROTATION**

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TO AVOID SERIOUS INJURY OR DEATH FROM DRIVELINE CONTACT, DRIVELINE SEPARATION OR PTO STUB SHAFT FAILURE:

- **STOP**, **LOOK** and **LISTEN** for rotating motion before approaching implement.
- **STAY AWAY** and **KEEP** hands, feet and body **AWAY** from rotating parts until all moving elements have stopped.
- **ALWAYS** shut off PTO before dismounting.
- **DO NOT** operate if PTO shields are damaged or missing.
- **PUSH AND PULL** on yoke until collar clicks and locks yoke in place.
- **CHECK** driveline guards for free rotation and sufficient overlap to avoid unshielded areas.
- **DO NOT USE PTO ADAPTER**

**WARNING**

**OPERATE THIS MACHINE AT 540 RPM**

TRACTOR PTO SPEED ONLY.

Overspeeding PTO may cause component failure resulting in bodily injury.

TRACTOR PTO ROTATION: **CLOCKWISE**
THROWN OBJECTS HAZARD

Mower can throw objects up to 300 feet. TO AVOID SERIOUS INJURY OR DEATH to operator or bystanders:
• STOP mowing if bystanders or traffic come within 300 feet.
• DO NOT OPERATE with thrown object shielding removed.
• KEEP thrown object shielding in place and in good condition during operation. Thrown Objects shielding is subject to wear.
• REPAIR OR REPLACE shielding if damaged, broken or missing. See Operator's Manual for all Shields and Guards.
• INSPECT area for potential mower thrown object hazards before mowing.
• Remove and AVOID objects such as wire, cable, metal objects and all other foreign material.
• DO NOT ALLOW blades to contact solid objects like wire, rocks, posts, curbs or guard rails.
• DO NOT OPERATE in transport position or with wings off ground.

Run Over Hazard - Injury or Death

TO AVOID SERIOUS INJURY OR DEATH:
• ALWAYS BUCKLE UP seat belt.
• ONLY START Tractor while seated in the operator's seat.
• STOP ENGINE and PTO, engage parking brake, lower implement, allow all moving parts to stop and remove key before dismounting from tractor.
• KNOW HOW to stop tractor and equipment quickly for an emergency.
• DO NOT MOUNT or DISMOUNT Tractor in motion.
• NEVER ALLOW riders on tractor or implement.
• NEVER ALLOW children to operate or ride on tractor or implement.
• KEEP BYSTANDERS CLEAR of area before moving tractor or implement.
• KEEP ALERT and AVOID hitting stumps, holes, roots, and uneven terrain.
• AVOID tree limbs, brush and other overhanging objects that can strike and throw the operator from seat.
SAFETY

**DANGER**

**ENTANGLEMENT HAZARD**

**TO AVOID SERIOUS INJURY OR DEATH:**
- DO NOT operate without guards in place and in good condition. PTO and gearbox guarding are SUBJECT TO WEAR.
- STAY AWAY and KEEP hands, feet and body AWAY from rotating blades, drivelines and parts that continue to move after power shut-off. WAIT until all moving elements have stopped.
- ALWAYS REPLACE GUARDS that have been removed for service or maintenance.
- STOP, LOOK and LISTEN for rotating motion before approaching implement.
- DO NOT STEP ON drivelines or guards.

**DANGER**

**Crushing Hazard - Injury or Death**

**TO AVOID SERIOUS INJURY OR DEATH:**
- USE tractor equipped with Rollover Protective Structure ("ROPS") including roll bar and seat belt. Keep roll bar in raised position.
- STAND CLEAR when removing transport latch, lowering or raising wings.
- IMPLEMENT CAN FALL from hydraulic failure or accidental operation of controls.
- BLOCK UP and securely support equipment before putting hands, feet or body under raised equipment or lifted components.

**DANGER**

**TO AVOID SERIOUS INJURY OR DEATH:**
- READ AND UNDERSTAND the provided Operator’s Manuals, safety signs and information decals for tractor and implement before operating equipment.
- CONTACT DEALER immediately if you do not have manuals.
- CONTACT DEALER to explain any instructions not fully understood.
- ALWAYS WEAR safety glasses.
- WEAR hard hat, safety shoes and gloves for protection when operating equipment.

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**WARNING**

Non-genuine parts can fail catastrophically. TO AVOID SERIOUS INJURY OR DEATH:

- ONLY use genuine Bush Hog replacement parts.
- Non-genuine parts can fail creating hazardous conditions for operator and bystanders.

Contact local dealer or Bush Hog about repair parts at:
2501 Griffin Ave., Selma, Al 36701
Customer Service: 800-363-6596
Email: contactus@bushhog.com  www.alqgr.com/bhp

**WARNING**

Cancer and Reproductive Harm
www.P65Warnings.ca.gov

**DANGER**

THROWN OBJECT HAZARD

TO AVOID SERIOUS INJURY OR DEATH:
DO NOT OPERATE if Thrown Object Shielding is damaged or missing.

MAINTAIN Thrown Object Shielding

HERE

BE AWARE
BE ALERT
BE ALIVE
BE TRAINED
Before Operating this Mower

To prevent serious injury to yourself and/or bystanders, be trained in Safe Mowing Practices. Alamo Group Companies as well as AEM and FEMA provide training material that is critical for your Safety and the Safety of others when operating this equipment. Make these Safety Procedures an important part of every workday. Read and understand the Operator’s Manual.

Do not let untrained individuals operate this equipment. Contact your Dealer, AEM (www.aem.org), FEMA (314-878-2304, www.FarmEquip.org), or Alamo Group (www.Alamo-Group.com) for information on training material or courses that provide training in Safer Operating Practices for Mowers.
SAFETY

WARNING
Crushing Hazard
To avoid injury from mower falling over:
• DO NOT store mower vertically on shipping brackets.
• Store mower lying down.

DANGER
ROTATING DRIVELINE-
CONTACT CAN CAUSE DEATH
KEEP AWAY!
DO NOT OPERATE WITHOUT-
• All driveline guards, tractor and equipment shields in place.
• Drivelines securely attached at both ends.
• Driveline guards that turn freely on driveline.

DANGER
GUARD MISSING
DO NOT OPERATE

DANGER
GUARD MISSING
DO NOT OPERATE

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SAFETY

Federal Laws and Regulations

This section is intended to explain in broad terms the concept and effect of federal laws and regulations concerning employer and employee equipment operators. This section is not intended as a legal interpretation of the law and should not be considered as such.

Employer-Employee Operator Regulations

U.S. Public Law 91-596 (The Williams-Steiger Occupational and Health Act of 1970) OSHA

This Act Seeks:

"...to assure so far as possible every working man and woman in the nation safe and healthful working conditions and to preserve our human resources..."

DUTIES

Sec. 5 (a) Each employer-

(1) shall furnish to each of his employees employment and a place of employment which are free from recognized hazards that are causing or are likely to cause death or serious physical harm to his employees;

(2) shall comply with occupational safety and health standards promulgated under this Act.

(b) Each employee shall comply with occupational safety and health standards and all rules, regulations and orders issued pursuant to this Act which are applicable to his own actions and conduct.

OSHA Training Requirements


Operator instructions. At the time of initial assignment and at least annually thereafter, the employer shall instruct every employee who operates an agricultural tractor and implements in the safe operating practices and servicing of equipment with which they are or will be involved, and of any other practices dictated by the work environment.

Keep all guards in place when the machine is in operation;

Permit no riders on equipment

Stop engine, disconnect the power source, and wait for all machine movement to stop before servicing, adjusting, cleaning or unclogging the equipment, except where the machine must be running to be properly serviced or maintained, in which case the employer shall instruct employees as to all steps and procedures which are necessary to safely service or maintain the equipment.

Make sure everyone is clear of machinery before starting the engine, engaging power, or operating the machine.

Employer Responsibilities:

To ensure employee safety during Tractor and Implement operation, it is the employer’s responsibility to:

1. Train the employee in the proper and safe operation of the Tractor and Implement.

2. Require that the employee read and fully understand the Tractor and Implement Operator’s manual.

3. Permit only qualified and properly trained employees to operate the Tractor and Implement.

4. Maintain the Tractor and Implement in a safe operational condition and maintain all shields and guards on the equipment.

5. Ensure the Tractor is equipped with a functional ROPS and seat belt and require that the employee operator securely fasten the safety belt and operate with the ROPS in the raised position at all times.

6. Forbid the employee operator to carry additional riders on the Tractor or Implement.

7. Provide the required tools to maintain the Tractor and Implement in a good safe working condition and provide the necessary support devices to secure the equipment safely while performing repairs and service.

8. Require that the employee operator stop operation if bystanders or passersby come within 300 feet.

Child Labor Under 16 Years of Age

Some regulations specify that no one under the age of 16 may operate power machinery. It is your responsibility to know what these regulations are in your own area or situation. (Refer to U.S. Dept. of Labor, Employment Standard Administration, Wage & Home Division, Child Labor Bulletin #102.)
INTRODUCTION SECTION
We are pleased to have you as a Bush Hog customer. Your Rotary Cutter has been carefully designed with care and built with quality materials by skilled workers to give maximum service with minimum down time. This manual is provided to give you the necessary operating and maintenance instructions for keeping your rotary cutter in top operating condition. Careful use and timely service saves extensive repairs and costly downtime losses. Please read this manual thoroughly. Understand what each control is for and how to use it.

Bush Hog typically offers three types of shielding to protect the operator, passerby, livestock, and property from thrown objects... deflectors, single chain guards, and double chain guards. Shielding should be selected based on the intended use of the mower. Double chain guards or deflectors should be used for highway, right-of-way, parks or greenbelt mowing or all other mowing where human dwellings, vehicles, or livestock could be within 300 feet of the mower. Chain guards are more durable, provide a longer service life and require less maintenance and replacement than deflectors. Single chain guards may be sufficient for agriculture and other mower use only where passersby or property are not within 300 feet of the mower during operation.

No shielding is 100% effective in preventing thrown objects. The possibility of injury and property damage from this hazard can be substantially reduce by selecting proper shielding, maintaining the mower and shielding in good operational condition, inspecting the area for foreign debris before mowing, operating the mower at a minimum cutting height of 4", and keep unprotected persons at a minimum distance of 300 feet from the mower at all times during operation.

Safety is of primary importance to the owner/operator and to the manufacturer. Observe all safety precaution decals on the machine and noted throughout the manual for safe operation of implement. If any assistance or additional information is needed, contact your authorized Bush Hog dealer. The owner/operator/dealer should know and understand the Safety Messages before assembly and be aware of the hazards of operating this cutter during assembly, use, and maintenance. The Safety Alert Symbol combined with a Signal Word, as seen below, is intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this machine.

**DANGER** Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.

**WARNING** Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.

**CAUTION** Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.

**Important** Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.
The BH20 Series Rotary Mowers are designed for medium duty applications such as grass, corn stalks and light brush up to 3 inches diameter. These mowers are single spindle with two free-swinging blades. Each cutter has free-swinging blades which reduce the shock of impact when a stationary object is hit. Additional protection is provided by a slip clutch at the gearbox input shaft. A slip clutch protects the gearbox and drive line from damage on all models. Standard equipment includes driveline shields, clutch shields and front and rear discharge protection (deflectors or chains).

### EQUIPMENT SPECIFICATIONS

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<th></th>
<th>BH25</th>
<th>BH26</th>
<th>BH27</th>
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<tbody>
<tr>
<td>Cutting Width</td>
<td>5 feet</td>
<td>6 feet</td>
<td>7 feet</td>
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<tr>
<td>Transport Width</td>
<td>5' 6&quot;</td>
<td>6' 6&quot;</td>
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<td>Transport Length</td>
<td>8' 8&quot;</td>
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<td>Cutting Height</td>
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<td>Tractor HP Required</td>
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<td>45HP</td>
<td>55 Min.</td>
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<td>Cutting Capacity (max)</td>
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<td>3pt. Cat I and Cat II</td>
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<td>Gearbox</td>
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<td>14,600 ft./min.</td>
<td>15,000 ft./min.</td>
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<td>Tires</td>
<td>Single Laminated</td>
<td>Single Laminated</td>
<td>Single or Dual Laminated</td>
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KEY OPERATION POINTS

- Cutting performance and distribution are best when cutter is level from side to side and front to rear.
- In extra heavy material, rear chains will allow better discharge and better distribution than solid rear bands.
- Never operate the Mower below full PTO speed of 540.
- Corn should be cut at 5 to 6 mph. If full PTO rpm cannot be maintained, use one lower gear.

Operating Noise Level/Sound Pressure

The sound levels at the operator's ear from the attached machine (rotary cutter) are at least 10 dB(A) below the levels from typical Agricultural tractors used to power and transport this machine. Therefore, the Noise emission values given by the OEM of the Agricultural tractor used to power and transport this machine would be valid when this machine is attached to and operated by that Agricultural tractor in all OEM recommended applications.
LIMITED WARRANTY

Bush Hog warrants to the original purchaser of any new Bush Hog equipment, purchased from an authorized Bush Hog dealer, that the equipment be free from defects in material and workmanship for a period of one (1) year for non-commercial, state and municipalities’ use and ninety (90) days for commercial use from date of retail sale. The obligation of Bush Hog to the purchaser under this warranty is limited to the repair or replacement of defective parts.

Replacement or repair parts installed in the equipment covered by this limited warranty are warranted for ninety (90) days from the date of purchase of such part or to the expiration of the applicable new equipment warranty period, whichever occurs later. Warranted parts shall be provided at no cost to the user at an authorized Bush Hog dealer during regular working hours. Bush Hog reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

DISCLAIMER OF IMPLIED WARRANTIES & CONSEQUENTIAL DAMAGES

Bush Hog’s obligation under this limited warranty, to the extent allowed by law, is in lieu of all warranties, implied or expressed, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE and any liability for incidental and consequential damages with respect to the sale or use of the items warranted. Such incidental and consequential damages shall include but not be limited to: transportation charges other than normal freight charges; cost of installation other than cost approved by Bush Hog; duty; taxes; charges for normal service or adjustment; loss of crops or any other loss of income; rental of substitute equipment, expenses due to loss, damage, detention or delay in the delivery of equipment or parts resulting from acts beyond the control of Bush Hog.

THIS LIMITED WARRANTY SHALL NOT APPLY:

1. To vendor items which carry their own warranties, such as engines, tires, and tubes.
2. If the unit has been subjected to misapplication, abuse, misuse, negligence, fire or other accident.
3. If parts not made or supplied by Bush Hog have been used in connection with the unit, if, in the sole judgement of Bush Hog such use affects its performance, stability or reliability.
4. If the unit has been altered or repaired outside of an authorized Bush Hog dealership in a manner which, in the sole judgement of Bush Hog, affects its performance, stability or reliability.
5. To normal maintenance service and normal replacement items such as gearbox lubricant, hydraulic fluid, worn blades, or to normal deterioration of such things as belts and exterior finish due to use or exposure.
6. To expendable or wear items such as teeth, chains, sprockets, belts, springs and any other items that in the company’s sole judgement is a wear item.

NO EMPLOYEE OR REPRESENTATIVE OF BUSH HOG IS AUTHORIZED TO CHANGE THIS LIMITED WARRANTY IN ANY WAY OR GRANT ANY OTHER WARRANTY UNLESS SUCH CHANGE IS MADE IN WRITING AND SIGNED BY BUSH HOG’S SERVICE MANAGER, 2501 GRIFFIN AVE., SELMA, ALABAMA 36703.

Record the model number, serial number and date purchased. This information will be helpful to your dealer if parts or service are required.

MAKE CERTAIN THE WARRANTY HAS BEEN FILED WITH BUSH HOG
SELMA, ALABAMA

MODEL NUMBER _________________________
SERIAL NUMBER _________________________
DATE OF RETAIL SALE _________________________
DEALER SETUP INSTRUCTIONS

Set up mower as received from factory with these instructions.

This BH20 Series is shipped partially assembled. Assembly will be easier if components are aligned and loosely assembled before tightening hardware. Refer to bolt torque chart in Maintenance Section. All fasteners are Grade 5 unless otherwise specified.

1. Position on hard level surface.
2. Apply light coat of oil to gearbox input shaft.

“A” FRAME ASSEMBLY

1. Swing “A” Frame up to the vertical position.
2. Remove front capscrew, bushing and locknut from the yoke.
3. Swing the pivot arm on top of the “A” Frame up and place the bushing from the yoke in the slotted hole in the pivot arm. Raise the yoke up to a point that the pivot arm slotted hole with bushing align between the yoke and the bushing is in line with the front holes of the yoke. **NOTE:** The slant cut of the pivot arm should be resting atop the second bushing of the yoke.
4. Re-install the capscrew through the yoke, bushing and pivot arm. Install the locknut but not so tight that the pivot arm cannot flex between the yoke.

HITCH PINS

During shipping the Hitch Pins may both be stored on one side of the lift brackets. Remove one of the hitch pins and move to the opposite side hitch bracket. The following diagram shows proper hitch pin locations for different hitch point set up.
SET UP INSTRUCTIONS - QUICK HITCH

1. With the mower sitting flat on the ground loosen the fasteners attaching the “A” frame struts to the frame and rotate up into the vertical position.

2. Rotate the Pivot Arm toward the rear of the machine and remove the capscrews, bushings and locknuts.

3. Rotate the yoke straps over so the top hole align with the slotted hole in the “Pivot Arm.

4. Place a bushing in the slotted hole of the Pivot Arm and re-install capscrew and locknut. Place the remaining bushing under the angled end of the Pivot Arm, align holes in yoke straps and bushing and re-install remaining capscrew and locknut.

5. Tighten the fasteners enough to take out any slack but not so tight that the pivot arm can not move freely.
SETUP INSTRUCTIONS - SHIELDING AND DEFLECTORS

Bush Hog BH20 Series models as shipped from the factory, have all Shielding and Deflectors in place. Dealer should inspect to make sure that all Safety Shielding and Deflectors are in place and fasteners are tight.

Front and Rear Deflectors or Front and Rear Chains are a selection on BH25, BH26, BH27 Models. One type of guard must be installed (and maintained in good repair) except for agricultural purposes only in areas where persons, vehicles, livestock, or other property will not be endangered by thrown objects and where such safety equipment would prevent the mower's reasonable performance of its assigned agricultural task.

Deflectors: Front and Rear Deflectors (Standard Equipment) are recommended for the average user and will provide protection from thrown objects with proper operation under normal conditions. Deflectors must be maintained in good repair or replaced after no more than two inches of wear off lower edge.

SETUP INSTRUCTIONS - TAILWHEEL

Bush Hog BH20 Series models as shipped from the factory Tailwheel Frame and Tailwheel mounted to the unit.

ADJUSTING FOR WORK

The cutter should be operated at the highest position which will give desired cutting results. This will help prevent the blades from striking the ground, reducing blade wear and undue strain on the machine. For best results under heavier cutting conditions, always tilt the cutter approximately 2 inches (51mm) lower in the front. This tilt decreases horsepower requirements and increases potential ground speed. When fine shredding is desired, adjust cutter deck level or slightly lower in the rear. This will keep the foliage under cutter until thoroughly shredded. More power is required for shredding. Each cutter can be adjusted to several cutting heights. The BH20 Series Models can be adjusted from 1-1/2” to 10-1/2” of cutting height.

To adjust, raise cutter and block securely in position. Remove bolt from adjusting bracket shown in Figure below. Adjust tailwheel frame up or down and secure in desired position.
**ASSEMBLY**

**DRIVELINE ATTACHMENT**

Before starting assembly, make certain that all paint, dirt, and grease are removed from gearbox shaft. To ease assembly apply a light coat of grease to splines and assemble. Do not assemble a driveline without a shield. Entanglement in rotating shafts can kill. **Figure Asm-R-**

Remove tapered pin from splined clutch hub on the end of the driveshaft. Rotate the clutch shield up over the top of the gearbox to expose the gearbox input shaft. Slide the slip clutch end of the driveline onto the gearbox input shaft. Make certain that the slip clutch is fully on the input shaft splines. Align the tapered pin hole in the hub with the groove on the input shaft. Install the tapered pin, washer and locknut. **Torque the nut to 30 ft. lbs.**

**SLIP CLUTCH ADJUSTMENT AND OPERATIONAL CHECK**

1. Remove filler plug on top of gearbox housing and oil level plug on right side of housing. Fill gearbox with EP80W-90 gear oil until oil just reaches bottom of level plug hole. Allow time for oil to seep through bearings in lower housing of gearbox and then add oil again to reach level plug hole. Replace filler plug on top of gearbox with breather plug/dipstick supplied in Operator’s Manual Package.
2. Connect cutter to tractor’s 3-point hitch, attaching top link in holes of A-Frame struts using customer supplied pin. Attach lower link arms to cutter deck using the pins and bushings supplied with the cutter. Refer to Hitch Pin Setup for correct setup.
3. Connect free end of driveline to tractor PTO shaft by pulling back on collar on driveline yoke and then sliding yoke onto shaft. Release collar and slide driveline yoke back and forth on shaft until an audible click is heard **(Ball Collar has seated in groove on PTO Shaft)**.
4. Loosen eight nuts retaining clutch springs by 1/3 turn or until spring can be turned with fingers.
5. Start tractor and allow tractor to idle. With tractor at idle speed, engage tractor PTO drive for 2 -3 seconds. Clutch should slip without turning cutter blades.
6. Disengage tractor PTO and turn off tractor ignition.
7. Re-tighten nuts on clutch springs to with 1/64” of original position. Initial spring length shown below.

**IMPORTANT: DO NOT OVERTIGHTEN NUT AND CAUSE SPRING TO BECOME SOLID AS THIS WILL CAUSE SHAFT TO FAIL.**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>EG/Comer</th>
</tr>
</thead>
<tbody>
<tr>
<td>BH25 &amp; BH26</td>
<td>1.27” (32.2 mm)</td>
</tr>
<tr>
<td>BH27</td>
<td>1.32” (33.6 mm)</td>
</tr>
</tbody>
</table>
BUSH HOG BH20 SERIES ROTARY MOWER
OPERATION INSTRUCTIONS

Bush Hog rotary mowers are manufactured with quality material by skilled workers. These mowers are designed to cut grass, weeds, small brush and other vegetative material up to 3” diameter in areas such as pastures, industrial areas, and road sides. The mower is equipped with protective deflectors and/or chain guards to prevent objects being thrown from the mower by the blades, however, no shielding is 100% effective. All shields, guards, deflectors, and chains equipped on the unit must be maintained on the mower in good operational condition.

It is the operator’s responsibility to be knowledgeable of all potential operating hazards and to take every reasonable precaution to ensure oneself, others, animals, and property are not injured or damaged by the mower, tractor, or a thrown object. Do not operate the mower if passersby, pets, livestock, or property are within 300 feet of the unit unless:

- All THROWN OBJECT SHIELDING including, Front and Rear Deflectors, Chains Guards, Steel Guards, Bands, Side Skirts and Skid Shoes in place and in good condition when mowing.
- Mower sections or wing are adjusted to be close and parallel to ground without exposing blades.
- MOWING AREA has been inspected and foreign materials and debris have been removed.
- PASSERSBY are inside enclosed vehicle.

This section of the Operator’s Manual is designed to familiarize, instruct, and educate safe and proper mower use to the operator. Pictures contained in this section are intended to be used as a visual aid to assist in explaining the operation of a rotary mower. Some pictures may show shields removed for purposes of clarity. NEVER OPERATE this implement without all shields in place and in good operational condition. The operator must be familiar with the mower and tractor operation and all associated safety practices before operating the mower and tractor. Proper operation of the mower, as detailed in this manual, will help ensure years of safe and satisfactory use of the mower.

IMPORTANT: To avoid mower damage, retorque all bolts after the first 10 hours of operation. Retighten blade carrier retaining nut on gearbox lower shaft to 450 ft. lbs.

READ AND UNDERSTAND THE ENTIRE OPERATING INSTRUCTIONS AND SAFETY SECTION OF THIS MANUAL AND THE TRACTOR MANUAL BEFORE ATTEMPTING TO USE THE TRACTOR AND IMPLEMENT. If you do not understand any of the instructions, contact your nearest authorized dealer for a full explanation. Pay close attention to all safety signs and safety messages contained in this manual and those affixed to the implement and tractor. OPS-U-0001

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2)

PELIGRO Si no lee ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad. (SG-3)
1. OPERATOR REQUIREMENTS

Safe operation of the unit is the responsibility of a qualified operator. A qualified operator has read and understands the implement and tractor Operator’s Manuals and is experienced in implement and tractor operation and all associated safety practices. In addition to the safety messages contained in this manual, safety signs are affixed to the implement and tractor. If any part of the operation and safe use of this equipment is not completely understood, consult an authorized dealer for a complete explanation.

If the operator cannot read the manuals for themselves or does not completely understand the operation of the equipment, it is the responsibility of the supervisor to read and explain the manuals, safety practices, and operating instructions to the operator.

Safe operation of equipment requires that the operator wear approved Personal Protective Equipment (PPE) for the job conditions when attaching, operating, servicing, and repairing the equipment. PPE is designed to provide operator protection and includes the following safety wear:

PERSONAL PROTECTIVE EQUIPMENT (PPE)

- Always Wear Safety Glasses
- Hard Hat
- Steel Toe Safety Footwear
- Gloves
- Hearing Protection
- Close Fitting Clothing
- Respirator or Filter Mask (depends on operating conditions) OPS-U-0002

DO NOT use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator’s alertness and coordination and therefore affect the operator’s ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. NEVER knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27)
2. TRACTOR REQUIREMENTS

The tractor used to operate the mower must have the power capacity to lift, pull, and operate the Power Take Off (PTO) at the mower’s rated speed while traveling at a ground speed between 2 and 5 MPH. Operating the mower with a tractor that does not meet the following requirements may cause tractor or mower damage and be a potential danger to the operator and passersby.

Tractor Requirements and Capabilities

- ASABE approved Roll-Over Protective Structure (ROPS) or ROPS cab and seat belt.
- Tractor Safety Devices ................. Slow Moving Vehicle (SMV) emblem, lighting, PTO master shield
- Tractor Horsepower: ..................... BH25  BH26  BH27
  - Minimum ...................... 35  45  55
- Hitch -Lift Type Mower:
  - Lifting Capacity ............ 1025 Lbs  1160 Lbs  1540 Lbs
  - 3-Point Hitch .............. Cat 1 & 2  Cat 1 & 2  Cat 2 & 3
- Front End Weight ..................... As needed to maintain 20% weight on front axle

2.1 ROPS and Seat Belt

The tractor must be equipped with a Roll-Over-Protective-Structure (ROPS) (tractor cab or roll-bar) and seat belt to protect the operator from falling off the tractor, especially during a roll over where the driver could be crushed and killed. Only operate the tractor with the ROPS in the raised position and seat belt fastened. Tractor models not equipped with a ROPS and seat belt should have these life saving features installed by an authorized dealer. OPS-U- 0003

WARNING

Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Serious injury or even death could result from falling off the tractor--particularly during a turnover when the operator could be pinned under the ROPS. (SG-7)

2.2 Tractor Safety Devices

If transporting or operating the tractor and implement near a public roadway, the tractor must be equipped with proper warning lighting and a Slow Moving Vehicle (SMV) emblem which are clearly visible from the rear of the unit. Lights and a SMV emblem must be equipped directly on implements if the visibility of the tractor warning signals are obscured.

Maintain all manufacturer equipped safety shields and guards. Always replace shields and guards that were removed for access to connect, service, or repair the tractor or implement. Never operate the tractor PTO with the PTO master shield missing or in the raised position. OPS-U- 0004

2.3 Tractor Horsepower

The power required to operate a mower is determined by the tractor PTO horsepower. For most mowing conditions, the BH25 - 35HP, the BH26 - 45 HP, the BH27 - 55 HP. Operating the mower with a tractor that does not have adequate power may damage the tractor engine. Exceeding recommended HP may cause mower damage by overpowering the unit in heavy cutting conditions.

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2.4 3-Point Hitch

The tractor 3-point hitch must be rated to lift at least, 1025 lbs (BH25), 1160 lbs (BH26), and 1540 lbs (BH27). These models are designed to be mounted on a tractor CAT I or CAT II (BH25 & BH26) CAT II or CAT III (BH27) 3-Point or Quick Hitch.

Refer to the tractor operator’s manual for the category of the tractor being used. If the hitch does not conform to ASABE CAT I, CAT II or CAT III dimensions, the mower may not fit or raise properly. Consult an authorized dealer for possible modification procedures to mount non-conforming hitches.

Depending on the hitch category, certain size pins are used to attach the mower to the tractor. CAT I hitches require 7/8” lower and 3/4” upper diameter hitch pins. Quick Hitch requires 1-7/16” diameter lower pin and 1-1/4” diameter upper pin.

Our 3-Point Quick Hitch is designed to connect to a Quick-Attach coupler making mounting and dismounting your mower easier. The 3-Point Quick Hitch is also designed to connect the mower to a tractor’s 3-point linkage without the use of a Quick-Attach Coupler.

2.5 Power Take Off (PTO)

This mower is designed to operate at a PTO speed of 540. Most tractors operate at either 540, or a combination of 540 and 1000 RPM PTO speeds. The operating speed of the mower and tractor can be determined by the number of splines on the driveline yoke and PTO output shaft. Those operating at 540 RPM will have a 6-spline shaft and those operating at 1000 RPM will have a 21-spline shaft. Note: The mower will not operate on tractors equipped with a 1000 RPM 21-spline or 1000 RPM 20-spline, 1-3/4” shaft. Refer to the tractor owner’s manual for instructions to change PTO speeds on models that operate at more than one speed.

If operating an older model tractor where the tractor’s transmission and PTO utilize one master clutch, an over-running clutch must be used between the PTO output shaft and the driveline of the mower. An authorized tractor dealer can provide the over-running clutch and its installation if needed. OPS-R-0066

⚠️ DANGER ⚠️ DO NOT use a PTO adapter to attach a non-matching Implement driveline to a Tractor PTO. Use of an adapter can double the operating speed of the Implement resulting in excessive vibration, thrown objects, and blade and implement failure. Adapter use will also change the working length of the driveline exposing unshielded driveline areas. Serious bodily injury and/or equipment failure can result from using a PTO adapter. Consult an authorized dealer for assistance if the Implement driveline does not match the Tractor PTO.

(B3PT-14)
Never operate the Tractor and Mower if the Implement input driveline is directly connected to the Tractor transmission. Tractor braking distances can be substantially increased by the momentum of the rotating Mower blades driving the Tractor transmission even though the Tractor clutch has been disengaged. Install an over running clutch between the Tractor PTO and the Mower driveline to prevent this potentially dangerous situation. (S3PT-16)

**WARNING**

Do not connect the PTO driveline to the tractor or operate the implement unless the implement is securely connected to the tractor.

### 2.6 Tire Spacing

Tractor tires should be set a minimum of 60” (1.5 mm) apart measured from inside of tire to inside of tire. Refer to the tractor Operator’s Manual or consult an authorized dealer for instructions to change tractor tire spacing. *OPS-R- 0062*

![Tire Spacing](image)

### 3. GETTING ON AND OFF THE TRACTOR

Before getting onto the tractor, the operator must read and completely understand the implement and tractor operator manuals. If any part of either manual is not completely understood, consult an authorized dealer for a complete explanation. *OPS-U- 0007*

**WARNING**

Do not mount or dismount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped. *(SG-12)*

### 3.1 Boarding the Tractor

Use both hands and equipped handrails and steps for support when boarding the tractor. Never use control levers for support when mounting the tractor. Seat yourself in the operator's seat and secure the seat belt around you.

Never allow passengers to ride on the tractor or attached equipment. Riders can easily fall off and be seriously injured or killed from falling off and being ran over. It is the operator’s responsibility to forbid all extra riders at all times. *OPS-U- 0008*
Never allow children to operate, ride on, or come close to the Tractor or Implement. Usually, 16-17 year-old children who are mature and responsible can operate the implement with adult supervision, if they have read and understand the Operator's Manuals, been trained in proper operation of the tractor and Implement, and are physically large enough to reach and operate the controls easily. (SG-11)

Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)

3.2 Dismounting the Tractor

Before dismounting, park the tractor and implement on a reasonably level surface, apply the parking brake, idle the engine down, disengage the PTO, and lower the implement to the ground. Shut down the tractor engine according to the operator’s manual, remove the key, and wait for all motion to completely stop. Never leave the seat until the tractor, its engine and all moving parts have come to a complete stop.

Use hand rails and steps when exiting the tractor. Be careful of your step and use extra caution when mud, ice, snow or other matter has accumulated on the steps or hand rails. Use all handrails and steps for support and never rush or jump off the tractor. OPS-U-0009

BEFORE leaving the tractor seat lower the implement, set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)
4. STARTING THE TRACTOR

The operator must have a complete understanding of the placement, function, and operational use of all tractor controls before starting the tractor. Review the tractor operator’s manual and consult an authorized dealer for tractor operation instructions if needed.

**Essential Tractor Controls:**
- Locate the light control switch.
- Locate the engine shut off control.
- Locate the brake pedals and the clutch.
- Locate the PTO control.
- Locate the 3-point hitch control lever.
- Locate the hydraulic remote control levers.

**Before starting the tractor ensure the following:**
- Conduct all pre-start operation inspection and service according to the tractor operator’s manual.
- Make sure all guards, shields, and other safety devices are securely in place.
- The parking brake is on.
- The PTO control lever is disengaged.
- The 3-point hitch control lever is in the lowered position.
- The hydraulic remote control levers are in the neutral position.
- The tractor transmission levers are in park or neutral.

Refer to the tractor owner’s manual for tractor starting procedures. Only start the tractor while seated and belted in the tractor operator’s seat. Never bypass the ignition switch by short circuiting the starter solenoid.

After the tractor engine is running, avoid accidental contact with the tractor transmission to prevent sudden and unexpected tractor movement. *OPS-U-0028*

**DANGER**
Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. *(SG-23)*

**DANGER**
Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in injury or death. Read the Tractor operators manual for proper starting instructions. *(SG-13)*

5. CONNECTING THE MOWER TO THE TRACTOR

Use extreme caution when connecting the mower to the tractor. The mower should be securely resting at ground level or setting on blocks. Keep hands and feet from under the mower deck and clear of pinch points between the tractor hitch arms and mower pins. *OPS-R-0001*

**DANGER**
Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. *(S3PT-15)*
5.1 Connecting the Mower-Lift Type

1. Make sure the tractor is equipped with the correct PTO shaft. Change shafts if needed.
2. Shorten or remove the tractor drawbar to avoid interference when raising and lowering the mower.
3. Board the tractor and start the engine. Position the tractor to the mower with the 3-point lift arms positioned at the same height and to the outside of the mower hitch pins. Note: Set the 3-point lift control to “Position Control” so that the lift arms maintain a constant height when attaching the mower. See the tractor Operator’s Manual for correct settings when attaching 3-point equipment.
4. Turn off the tractor engine and dismount.
5. One lift arm at a time, align arm end hole between the set of A-frame lift lugs. Insert hitch pin through the lug and arm holes and insert retaining pin into hitch pin.
6. Walk around to opposite side and repeat procedure for remaining lift arm and hitch pin.
7. Extend or retract 3-point top link to align its end hole with the holes of the mower’s top link. Insert the top link hitch pin and insert retaining pin into hitch pin.
8. Adjust any lower link check chains, guide blocks, or sway blocks to prevent the mower from swaying side to side and possible contact with tractor rear tires.
5.2 3-Point Quick Hitch

Our 3-Point Quick Hitch is designed to connect to a Quick-Attach Coupler making mounting and dismounting your mower easier. The 3-Point Quick Hitch is also designed to connect the cutter to a tractor’s three-point linkage without the use of a Quick-Attach Coupler.

5.3 Connecting Mower - Lift Type (Quick Hitch)

**WARNING** Crushing Hazard between Quick-Hitch and Implement. Do not allow anyone to stand between the Quick-Hitch and implement during hook-up operations. Never operate the hydraulic 3-point lift controls while someone is directly behind the tractor.

1. Make certain the implement’s upper and lower hitch pins are secured.
2. Lower the tractor’s 3-point lift until the three Quick-Hitch hooks are lower than the implements hitch pins. Carefully back the tractor to align the Quick-Hitch hooks under the implement’s hitch pins.
3. Slowly raise the tractor’s 3-point lift until the lower Quick-hitch hooks lock into place over the implement’s 3-point hitch pins.

**IMPORTANT:** Make certain the implement’s top 3-point hitch pin is captured by the Quick-Hitch top 3-point hook. If not consult your Quick Hitch manual for required adjustment.

**IMPORTANT:** The Quick Hitch will move mower further from tractor which will require checking the following:

1. Driveline length
2. Tractor stability

**NOTE:** Offset Adapter Hitches are available to position the mower to the left or right. Mowers with Offset Adapter Hitches connect to the 3-point hitch the same way as the mower A-frame. See Offset Adapter Hitch in the Assembly Section for details to equip the mower with this feature.
5.4 Safety Tow Chain

If the mower is towed on a public roadway, a safety chain with tensile strength equal to or greater than the gross weight of the mower must be connected between the tractor and mower. This will help control the implement in the event the tongue becomes disconnected from the drawbar. Make sure the chain is attached to a secure location on the tractor and not to an intermediate support.

After connecting both ends of the safety chain, drive the tractor to the right and left to check for proper chain length. Adjust length as necessary and allow only enough slack in the chain to make a maximum turn in both directions. When not in use, store the safety chain to protect it from mud or standing water by wrapping the chain around the tongue. Replace the safety chain if one or more links or end fittings are broken, stretched or otherwise damaged or deformed. 

IMPORTANT: Scan this QR Code with your smart phone to link to the PAMI Safe Implement Hitching Manual for more information on correctly connecting agricultural tractors to implements. Or type in your internet browser the following web address: www.algqr.com/hme

6. SETTING THE MOWER

Properly setting the cutting height is essential for efficient and safe operation. A properly set mower will make a more uniform cut, distribute clippings more evenly, require minimal tractor work, and follow the contour of uneven terrain. 

NOTE: Avoid very low cutting heights, striking the ground with the blades gives the most damaging shock loads and will cause damage to the mower and drive. Blades contacting the ground may cause objects to be thrown out from under the mower deck. Always avoid operating the mower at a height which causes the blades to contact the ground. 

DANGER: Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause serious injury or even death. (SG-14)
6.1 Setting Mower Height - Lift Type - (Standard or Quick Hitch)

1. Park the tractor and mower on level ground.
2. Using the 3-point hitch control lever, position the front of the mower with the side skids 1” less off the ground than desired cut height. For example, for a 3” cut, position the skids 2” from the ground. Set the 3-point control lever stop at this position to maintain this height when raising and lowering the mower.
3. Shut down the tractor and remove the key.
4. Adjust the mower deck front to rear by extending or retracting the 3-point top link. Always set front of deck 3/4” lower than rear for best performance.
5. Level the mower side to side by manipulating one lower lift arm length. On most tractors, at least one of the lift arms is designed to allow for manipulation of its length. Shortening or extending will allow for deck leveling from side to side.
6. Securely block up the mower at this height.
7. Remove the bolts securing the tailwheel beam in position and allow the tailwheel to rest at ground level. Align tailwheel beam between nearest sets of holes in beam support brackets and reinstall support bolts on each side of beam. Tighten all bolts and nuts.
8. Extend the tractor’s top 3-point link so that when lifting the mower, the front of the deck will raise 2 to 2 1/2” before the tail wheel leaves the ground. This will allow the mower to follow the contour of uneven terrain. **Note:** Install optional check chains when there is a problem with the hydraulic 3-Point lift maintaining a set height or when a constant pre-adjusted cut height is required. See Check Chains in the Assembly Section for this accessory.
6.2 Setting Deck Pitch
Lower Horse Power - Better Fuel Efficiency
To increase fuel efficiency and lower horsepower requirements for mower operation, the mower should be operated with the deck approximately 3/4" LOWER IN THE FRONT THAN THE REAR. Operating the mower at this pitch will allow the mower to cut the grass only once and requires less work from the tractor.

Increase Mulching
To increase mulching of the grass or crop material during mower operation, the mower should be operated with the deck approximately 3/4" HIGHER IN THE FRONT THAN THE REAR.
Operating the mower at this pitch will allow the mower to cut the grass twice and can result in a more even cut and improved distribution of the cut material.

7. DRIVELINE ATTACHMENT
The driveline yoke and tractor PTO shaft must be dirt free and greased for attachment.
To connect the mower driveline to the tractor PTO output shaft, pull the driveline yoke collar back and align the grooves and splines of the yoke with those of the PTO shaft. Push the driveline yoke onto the PTO shaft, release the locking collar, and position the yoke until the locking collar balls are seated onto the PTO shaft. Push and pull the driveline back and forth several times to ensure a secure attachment.

© 2013 Alamo Group Inc.
**WARNING**

When attaching the Implement input driveline to the Tractor PTO, it is important that the connecting yoke spring activated locking collar slides freely and the locking balls are seated securely in the groove on the Tractor PTO shaft. Push and pull the driveline back and forth several times to ensure it is securely attached. A driveline not attached correctly to the Tractor PTO shaft could come loose and result in personal injury and damage to the Implement. (S3PT-17)

### 7.1 Driveline Length Check

**WARNING**

Before operating the Implement, check to make sure the Implement input driveline will not bottom out or become disengaged. Bottoming out occurs when the inner shaft penetrates the outer housing until the assembly becomes solid—it can shorten no more. Bottoming out can cause serious damage to the Tractor PTO by pushing the PTO into the Tractor and through the support bearings or downward onto the PTO shaft, breaking it off. A broken driveline can cause personal injury. (S3PT-18)

1. Raise and lower cutter to determine position with shortest distance between the tractor PTO shaft and gearbox input shaft. Shut down tractor PTO shaft and gearbox input shaft. Shut down tractor leaving cutter in position of shortest distance. Securely block cutter in position.
2. Pull driveline apart. Attach outer section to tractor PTO shaft. Pull on driveline section to be sure that yoke locks into place.
3. Hold driveline sections parallel to each other to determine if too long. Each section should end approximately 3" short of reaching universal joint shield on opposite section. If too long, measure 3" back from universal joint shield and mark on opposite section.
4. Do this for both sections.
5. Raise and lower cutter to determine position with greatest distance between PTO shaft and gearbox input shaft. Shut down tractor leaving cutter in position of greatest distance. Securely block cutter in position.
6. Hold driveline sections parallel to each other and check for minimum 6” overlap. If driveline has been marked for cutting, overlap will be the distance between two marks. If driveline has less than minimum overlap, do not use. Contact authorized Bush Hog dealer.

**NOTE:** If driveline is the correct length, omit the following steps 8 - 11 and proceed to step 12.

7. Clamp driveline in a well padded vice to prevent damage to the shield. Cut off shield where marked.

8. Using cut off section of shield as a guide, cut shaft the same amount.

9. Repeat steps for other driveline section.
10. Deburr ends of driveline sections and clean away all chips and filings.

11. Apply multi-purpose grease to inside of outer driveline section. Assemble driveline and install on tractor and cutter. Pull on each driveline section to be sure yokes lock into place. Make certain driveline shielding is in place and in good condition.

12. Adjust lower lift arm(s) to level cutter right to left. Refer to tractor operator’s manual for instructions.

**WARNING**

Before operating the Implement, check to make sure the Implement input driveline will not bottom out or become disengaged. Bottoming out occurs when the inner shaft penetrates the outer housing until the assembly becomes solid—it can shorten no more. Bottoming out can cause serious damage to the Tractor PTO by pushing the PTO into the Tractor and through the support bearings or downward onto the PTO shaft, breaking it off. A broken driveline can cause personal injury. (S3PT-18)
7.2 Constant Velocity (CV) Driveline

For mowers equipped with a Constant Velocity (CV) driveline, the maximum turning angle between the tractor and mower must be determined to ensure the joint angle does not over-extend which can cause CV joint damage. Constant Velocity joints enable the driveline to operate smoothly with no vibrations and clattering at angles up to 70°. Angles greater than 80° can result in mechanical damage to the CV joint and mower driveline.

The Constant Velocity joint must be lubricated every 8 hours of operation as specified in the Maintenance Section. Failure to properly lubricate the joint will result in accelerated wear and joint component failure.

**CV Driveline Maximum Angle Check Procedure**

With the mower attached to the tractor and the driveline disconnected from the tractor PTO stub make a hard left turn until there is approximately a 1" clearance between the left rear tractor tire and mower frame or tongue.

Stop and completely shut down the tractor. Place the tractor in Park and apply the Parking Brake before dismounting.

Check the CV joint at this maximum turning radius by holding the driveline yoke above the PTO shaft and then angle the CV joint to its maximum angle. A minimum difference of 10 degrees between the center line of the yoke and the PTO shaft must be maintained to ensure the joint will not be over angled. If the joint cannot be angled at least 10°, there is a potential problem of over-angling the joint while making sharp turns.

Solutions: To ensure the joint is not damaged, check the following:

- Check the drawbar length to ensure that it is at the proper length for the RPM speed of the mower.
- Move the tractor rear tires wider apart to limit the tractor turning radius.
- Position the mower at multiple angles and perform the above procedure. Determine the sharpest turning radius that maintains a safe operating angle and note this position to the operator.
8. PRE-OPERATION INSPECTION AND SERVICE

Before each use, a pre-operation inspection and service of the implement and tractor must be performed. This includes routine maintenance and scheduled lubrication, inspecting that all safety devices are equipped and functional, and performing needed repairs. DO NOT operate the unit if the pre-operation inspection reveals any condition affecting safe operation. Perform repairs and replacement of damaged and missing parts as soon as noticed. By performing a thorough pre-operation inspection and service, valuable down time and repair cost can be avoided. *OPS-U-0029*

**DANGER**

Always disconnect the main PTO Driveline from the Tractor before performing service on the Implement. Never work on the Implement with the tractor PTO driveline connected and running. Rotating Parts, Blades or Drivelines could turn without warning and cause immediate entanglement, injury or death. *(S3PT-11)*

**WARNING**

Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. *(SG-21)*

**WARNING**

Non-genuine parts can fail catastrophically. TO AVOID SERIOUS INJURY OR DEATH:
- ONLY use genuine Bush Hog replacement parts.
- Non-genuine parts can fail creating hazardous conditions for operator and bystanders.

Contact local dealer or Bush Hog about repair parts at:
2501 Griffin Ave., Selma, Al 36701
Customer Service: 800-363-6096
Email: contactus@bushhog.com

**WARNING**

Cancer and Reproductive Harm

www.P65Warnings.ca.gov

**IMPORTANT**

BE AWARE BE ALERT BE TRAINED

BE ALIVE Before Operating this Mower

To prevent serious injury to yourself and/or bystanders, be trained in Safe Mowing Practices. Alamo Group Companies as well as AEM and FEMA provide training material that is critical for your Safety and the Safety of others when operating this equipment. Make these Safety Procedures an important part of every workday. Read and understand the Operator’s Manual.

Do not let untrained individuals operate this equipment. Contact your Dealer, AEM (www.aem.org), FEMA (314-878-2304, www.FarmEquip.org), or Alamo Group (www.Alamo-Group.com) for information on training material or courses that provide training in Safer Operating Practices for Mowers.
8.1 Tractor Pre-Operation Inspection/Service
Refer to the tractor operator’s manual to ensure a complete pre-operation inspection and scheduled service is performed according to the manufacturers recommendations. The following are some of the items that require daily service and inspection:

- Tire condition/air pressure
- Wheel lug bolts
- Steering linkage
- PTO shield
- SMV sign is clean and visible
- Tractor’s lights are clean and functional
- Tractor Seat belt is in good condition
- Tractor ROPS is in good condition
- ROPS is in the raised position
- No tractor oil leaks
- Radiator free of debris
- Engine oil level and condition
- Engine coolant level and condition
- Power brake fluid level
- Power steering fluid level
- Fuel condition and level
- Sufficient lubrication at all lube points
- Air filter condition  OPS-U-0030

8.2 Mower Pre-Operation Inspection/Service
Before each mower use, a complete inspection and service is required to ensure the mower is in a good and safe working condition. Damaged and/or broken parts should be repaired and/or replaced immediately. To ensure the mower is ready for operation, conduct the following.  OPS-R-0007

The operator’s manual and safety signs affixed on the unit contain important instructions on the safe and proper use of the equipment. Maintain these important safety features on the implement in good condition to ensure the information is available to the operator at all times.

- Ensure the manual canister is secured to the equipment with the operator’s manual inside.
- Ensure all safety signs are in place and legible. Replace missing, damaged, and illegible decals.  OPS-U- 0011
• Perform scheduled lubrication as detailed in the maintenance section.
• Ensure all safety signs are in place and legible.
• Ensure the driveline is securely attached to tractor. Make sure the driveline yoke locking collar is securely seated in the grooves of the PTO shaft by pushing and pulling the yoke several times.
• Inspect that the 3-point hitch pins are the proper size, correctly installed, and secured to the tractor lift arms with retaining pins inserted. *OPS-R-0008-I*

• Ensure deflectors and/or chainguards are in position and not damaged. Replace worn, broken, and missing pieces. *OPS-R-0068*

![Image of tractor]

**DANGER**

All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Chain Guards, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. *(SGM-3)*
Lift Type: Ensure the tailwheel support bolts are properly installed and tightened.

Inspect all bolts and screws and tighten to the recommended torque. *OPS-R-0039_H*

Ensure the tractor PTO master shield and the mower slip clutch shield are in place, lowered, and in good condition.

Ensure the driveline integral shield is in good condition and rotates freely.

Ensure the driveline slip clutch (if equipped) is properly adjusted. *OPS-R-0039*

Inspect the gearbox oil level. A low oil level is a warning sign that the gearbox may be cracked or its seal is damaged and needs replacement.

Ensure the gearbox vent is in place and free from clogs. *OPS-R-0040_B*
• Inspect blades and blade bolts for looseness and excessive wear. Make sure the mower is securely blocked up before crawling beneath. Replace damaged, worn and missing blades as complete sets to maintain rotary balance during operation.
• Ensure blade pan nut is tightened with the cotter pin inserted and spread. *OPS-R-0041*

8.3 Cutting Component Inspection
Inspect blade pan and blade assembly for the following:

**Damaged Pan**
*Cause:* Blade Pan contacts an immovable object while mower was in motion.
*Remedy:* Inspect the area before mowing to determine where the immovable objects are located and place visible hazard markers to identify the areas. Avoid mowing in the area where immovable foreign objects exist.

**Notches and Gouges**
*Cause:* Blade contacting foreign objects
*Remedy:* Inspect the area to be mowed and remove foreign objects that could cause damage to the blades

**Excessive Blade Wear**
*Cause:* Mower height set too low. Blade used past intended life.
*Remedy:* Replace blades more often. Adjust mower height for mowing. Conditions to eliminate blade-to-ground contact

*OPS-U-0031*
Operating the mower with loose blade hardware will damage the blade holder or blades and can result in blade breakage or blade fastener failure. Broken blades or bolts can be thrown out from under the mower for distances up to 300 feet. When the blades are replaced, the fastening hardware must be replaced. Check and retighten the blade hardware after the first eight hours of operation. In severe cutting conditions, recheck the blade carrier and blade bolt torque every 50 hours.

**Important**

To help prevent structural damage caused by loose hardware, tighten gearbox mounting hardware as specified. Check the fastener torque after first 8 hours of use and every 50 hours thereafter.
Inspect the Blades daily for abnormal wear. REPLACE BOTH BLADES on that carrier IMMEDIATELY if either blade has:

- Become bent or deformed from it’s original shape or
- Any cracks are visible, or
- Deep gouges in the blade’s surface are present, or
- Gouges or chipped areas in the cutting edge are larger than 1/2” (12.7mm), or
- The material on the leading edge has been worn away by more than 1/2(12.7mm)

Failure to replace abnormally worn blades may lead to catastrophic failure of the blades and ejection of the broken part with tremendous force which may cause serious bodily injury or death. OPS-U-0032

![Diagram showing 1/2" maximum wear on blade edge.](image-url)
8.4 Blade Bolt Inspection

Inspect Blade Bolt Head daily for wear as followed:

**Excessive Blade Bolt Wear**
*Cause:* Blade Bolt contacts a foreign or solid object while Blade is in motion.
*Remedy:* Inspect the area before mowing to determine where the foreign objects are located and place visible hazard markers to identify the areas where immovable foreign objects exist, and avoid hitting the objects.

**Notches and Gouges**
*Cause:* Blade Bolt contacting foreign objects.
*Remedy:* Inspect area to be mowed and remove foreign objects that could cause damage to the blade bolt.

---

**DANGER**
Inspect the Blade Bolt Heads daily for abnormal wear. REPLACE BOTH BLADE BOLTS on the Blades IMMEDIATELY if either blade bolts has:

- Visible cracks or
- If the recessed area on blade bolt is worn off or
- If Blade Bolt has gouges or chipped areas.

Failure to replace abnormally worn blade bolts may lead to catastrophic failure of the blades and ejection of the broken part which may cause serious bodily injury or death.

*Always replace Blade Bolts with new bolts whenever replacing the Blades.* **OPS-U-0037**
# Rotary Mower PRE-OPERATION Inspection

**Mower ID#**________________  **Date:** ________________

Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

## Warning

**WARNING**

Make________________ Shift ____________________  Operator’s Signature: ____________________

<table>
<thead>
<tr>
<th>Item</th>
<th>Condition at Start of Shift</th>
<th>Specific Comments if not O.K.</th>
</tr>
</thead>
<tbody>
<tr>
<td>The Operator’s Manual is in the canister on the mower</td>
<td></td>
<td></td>
</tr>
<tr>
<td>All safety decals are in place and legible</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The tongue/hitch connection bolts &amp; pins are tight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>There are no cracks in tongue or hitch</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The tow chain is secured to the tractor &amp; mower</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The hydraulic cylinders pins are tight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>There are no leaking or damaged hoses</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The mower deck is clear of cut grass and debris</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chain guards/deflectors are in place &amp; in good condition</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Driveline/gearbox shields are in good condition</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Driveline clutches are in good condition; not frozen</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Driveline telescoping members &amp; U-joints are lubricated</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Driveline yokes are securely attached to PTO &amp; mower</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gearbox mounting bolts are tight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gearbox oil is at the proper level</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blade carrier retaining nut is tight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blades are not chipped, cracked or bent</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blade bolts are tight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wheel lug nuts are tight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transport locks are in good condition</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Make________________ Shift ____________________

Operator’s Signature: ______________________________________

**DO NOT OPERATE** an **UNSAFE TRACTOR or MOWER**

BH20 Series 04/13  Operation Section 4-27

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OPERATION

**Tractor PRE-OPERATION Inspection**

<table>
<thead>
<tr>
<th>Item</th>
<th>Condition at Start of Shift</th>
<th>Specific Comments if not O.K.</th>
</tr>
</thead>
<tbody>
<tr>
<td>The flashing lights function properly</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The SMV Sign is clean and visible</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The tires are in good condition with proper pressure</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The wheel lug bolts are tight</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The tractor brakes are in good condition</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The steering linkage is in good condition</td>
<td></td>
<td></td>
</tr>
<tr>
<td>There are no visible oil leaks</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The hydraulic controls function properly</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The ROPS or ROPS Cab is in good condition</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The seatbelt is in place and in good condition</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The 3-point hitch is in good condition</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The drawbar pins are securely in place</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The PTO master shield is in place</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The engine oil level is full</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The brake fluid level is full</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The power steering fluid level is full</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The fuel level is adequate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The engine coolant fluid level is full</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The radiator is free of debris</td>
<td></td>
<td></td>
</tr>
<tr>
<td>The air filter is in good condition</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Operator’s Signature: _________________________________________________

**DO NOT OPERATE an UNSAFE TRACTOR or IMPLEMENT**

DRIVING THE TRACTOR AND IMPLEMENT

BH20 Series  04/13

Operation Section 4-28

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Safe tractor transport requires the operator possess a thorough knowledge of the model being operated and precautions to take while driving with an attached implement. Ensure the tractor has the capacity to handle the weight of the implement and the tractor operating controls are set for safe transport. To ensure safety while driving the tractor with an attached implement, review the following. *OPS-U-0012*

**DANGER** Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. *(SG-23)*

**WARNING** Transport only at speeds where you can maintain control of the equipment. Serious accidents and injuries can result from operating this equipment at high speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.

Before transporting the Tractor and Implement, determine the proper transport speeds for you and the equipment. Make sure you abide by the following rules:

Test the tractor at a slow speed and increase the speed slowly. Apply the Brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum transport speed not to exceed 20 mph (30 kph) for transporting this equipment.

Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that the equipment can be operated at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum turning speed for you and this equipment before operating on roads or uneven ground.

Only transport the Tractor and Implement at the speeds which allow you to properly control the equipment.

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes or worn tires. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor’s flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy. *(SG-19)*
8.5 Starting the Tractor
The procedure to start the tractor is model specific. Refer to the tractor operator’s manual for starting procedures for your particular tractor. Consult an authorized dealer if the starting procedure is unclear. Ensure the 3-point control lever is in the lowered position and the PTO is disengaged before starting the tractor. *OPS-U-0033*

8.6 Brake and Differential Lock Setting
Make sure the tractor brakes are in good operating condition. Tractor brakes can be set to operate independently allowing single rear wheel braking action or locked together to provide simultaneous rear wheel braking. For most driving and operating conditions, the brake pedals should be locked together to provide the most effective braking action.

Always disengage the tractor differential lock when turning. When engaged the differential lock will prevent or limit the tractor from turning. During normal cutting conditions, locking the differential provides no benefit and should not be used. *OPS-U-0013*

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes. When operating down a hill or on wet or rain slick roads, the braking distance increases; use extreme care and reduce your speed in these conditions. When operating in traffic, always use the Tractor’s flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy.
8.7 Raising the Mower
Using the tractor 3-point hitch control lever, raise the mower off the ground about 6”, or just high enough to clear any ground obstacles. When raising the mower, make sure all connection points are securely attached and at least 1” clearance is maintained between the driveline and the deck. If necessary, place an upper lift stop on the 3-point hitch control lever to limit the height the mower can be raised to avoid driveline damage. **OPS-R-0042**

8.8 Driving the Tractor and Mower
Start off driving at a slow speed and gradually increase your speed while maintaining complete control of the tractor and mower. Moving slowly at first will also prevent the tractor from rearing up and loss of steering control. The tractor should never be operated at speeds that cannot be safely handled or which will prevent the operator from stopping quickly during an emergency. If the power steering or engine ceases operating, stop the tractor immediately as the tractor will be difficult to control.

Perform turns with the tractor and mower at slow speeds to determine how the tractor with an attached mower handles a turn. Determine the safe speed to maintain proper control of the tractor when making turns. When turning with a towed implement, the overall working length of the unit is increased. Allow additional clearance for the mower when turning.

To avoid overturns, drive the tractor with care and at safe speeds, especially when operating over rough ground, crossing ditches or slopes, and turning corners. Tractor wheel tread spacing should be increased when working on inclines or rough ground to reduce the possibility of tipping.

Use extreme caution when operating on steep slopes. Keep the tractor in a low gear when going downhill. DO NOT coast or free-wheel downhill. **OPS-R-0019**
8.9 Crossing Ditches and Steep Inclines

When crossing ditches with steep banks or going up sharp inclines, it is possible that the main driveline inner profile will penetrate into the outer housing to its maximum depth until the assembly becomes solid (driveline is at its extreme shortest length). This type of abusive operation can cause serious damage to the tractor and mower drive by pushing the PTO into the tractor and through the support bearings or downward onto the PTO shaft, breaking it off.

**WARNING**

Damage resulting from over-collapse of the driveline’s inner profile and its outer housing may allow the driveline to come loose from the Tractor which could cause bodily injury to the operator or bystanders and/or extensive damage to the Tractor or Implement. *OPS-R-0020*

When confronted with an incline or ditch, do not approach from an angle which is perpendicular or straight on as damaged to over collapse of the driveline may occur.

When crossing such terrain, the implement should be fully lowered for a lower center of gravity and added stability. *OPS-R-0021*
Inclines and ditches should be approached along a line which is at an angle as shown. This type of path will reduce the possibility of over-collapse of the driveline and resulting damage. If the gradient is so steep that such an approach increases the possibility of a tractor roll-over, select an alternate crossing path.

When operating the tractor and mower across slopes and inclines, through ditches, and other uneven terrain conditions, it is important to maintain sufficient deck to ground clearance. Blade contact with the ground may cause soil, rocks and other debris to be thrown out from under the mower resulting in possible injury and/or property damage. Ground contact also produces a severe shock load on the mower drive and to the mower blades resulting in possible damage and premature wear.

**OPS-R-0022**

9. OPERATING THE TRACTOR AND IMPLEMENT

**THE OPERATOR MUST COMPLETELY UNDERSTAND HOW TO OPERATE THE TRACTOR AND IMPLEMENT AND ALL CONTROLS BEFORE ATTEMPTING TO OPERATE.** The operator must read and understand the Safety and Operation Sections of the implement and tractor operator’s manuals. These manuals must be read and explained to any operator who cannot read. Never allow someone to operate the implement and tractor without complete operating instructions.

Before starting any operation, the operator must become familiar with the area to be worked in and any obstacles and hazards contained within to ensure safety to the operator, bystanders, and equipment. Special attention should be paid to foreign debris, rough terrain, steep slopes, and passersby and animals in the area. **OPS-U- 0015**

**WARNING**

Extreme care should be taken when operating near loose objects such as gravel, rocks, wire, and other debris. Inspect the area before mowing. Foreign objects should be removed from the site to prevent machine damage and/or bodily injury or even death. Any objects that cannot be removed must be clearly marked and carefully avoided by the operator. Stop mowing immediately if blades strike a foreign object. Repair all damage and make certain rotor or blade carrier is balanced before resuming mowing. **(SGM-05)**
Many varied objects, such as wire, cable, rope, or chains, can become entangled in the operating parts of the mower head. These items could then swing outside the housing at greater velocities than the blades. Such a situation is extremely hazardous and could result in serious injury or even death. Inspect the cutting area for such objects before mowing. Remove any like object from the site. Never allow the cutting blades to contact such items.

**9.1 Foreign Debris Hazards**

Before mowing, inspect the area to make sure there are no foreign objects that the mower blades could hit or become entangled with. Remove all foreign objects and debris. If objects are too big to remove, mark them clearly and be sure to prevent the mower blades from contacting them.

If you hit a solid object or foreign debris, stop the mower and tractor at once. Immediately idle the engine speed and disengage the PTO. Wait for all mower rotating motion to stop, then raise the mower and move the tractor and implement off the object. Inspect the area and remove, or mark the location of the debris. Inspect the condition of the mower and make any needed repairs immediately. Make sure the blades are not damaged and the carrier is balanced before resuming operation.

Always wear your seat belt securely fastened and only operate the tractor and mower with the ROPS in the raised position. If the tractor or mower hits a tree stump, rock, or bump, a sudden movement could throw you off of the seat and under the tractor and/or mower. The seat belt is your best protection from falling off the tractor and the ROPS provides protection from being crushed during a tractor roll-over. **OPS-R-0023**

**9.2 Bystanders/Passersby Precautions**

If a bystander comes within 300 feet of the tractor while the mower is being operated, stop the tractor at once, idle the engine and disengage the PTO. Do not engage the PTO again until all bystanders are well past the 300 foot distance. **OPS-R-0024**
 Rotary Mowers are capable under adverse conditions of throwing objects for great distances (300 ft (100 m) or more) and causing serious injury or death. Follow safety messages carefully.

STOP MOWING IF PASSERSBY ARE WITHIN 300 Feet (100 m) UNLESS:

- Front and Rear Deflectors, Chain Guards, or Bands are installed and in good, workable condition;
- Mower sections or Wings are running close to and parallel to the ground without exposed Blades;
- Passersby are outside the existing thrown-object zone;
- All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

NOTE: Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected, closely with any remaining debris being removed, and mowed again at desired final height. (This will also reduce power required to mow, reduce wear and tear on the Mower drivetrain, spread cut material better, reduce streaking, and make the final cut more uniform). (SRM-01)

9.3 Engaging the Power Take Off (PTO)

Before engaging the PTO, make certain that the area is clear of bystanders and passersby. The implement must be completely lowered and the deck positioned at a safe operating height. NEVER engage the PTO with the implement in the raised position.

Set the tractor engine speed at approximately 1,000 RPM before engaging the PTO. Shift the PTO control to the on position, and slowly increase the engine speed until the PTO is operating at the rated speed. If you hear unusual noises or see or feel abnormal vibrations, disengage the PTO immediately. Inspect the implement to determine the cause of the noise or vibration and repair the abnormality. OPS-U-0027

Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades. (SRM-07)

Do not put hands or feet under mower decks. Blade Contact can result in serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SGM-09)
9.4 PTO RPM and Ground Speed
Ground speed for mowing will depend upon the height, type, and density of vegetation to be cut. Recommended speed for efficient mower performance is between 2 and 5 mph (3-8 kph). Operate the mower at its full rated PTO speed to maintain blade speed for a clean cut. Refer to the tractor operator’s manual or the tractor instrument panel for the engine speed and gear to provide the required PTO and desired ground speed. Make sure that the mower is operating at its full rated speed before entering the vegetation to be cut. If it becomes necessary to temporarily regulate engine speed, increase or decrease the throttle gradually.

Ground speed is achieved by transmission gear selection and not by the engine operating speed. The operator may be required to experiment with several gear range combinations to determine the best gear and range which provides the most ideal performance from the mower and most efficient tractor operation. As the severity of cutting conditions increase, the ground speed should be decreased by selecting a lower gear to maintain the proper operating PTO speed. OPS-R-0025

Do not exceed the rated PTO speed for the Implement. Excessive PTO speeds can cause Implement driveline or blade failures resulting in serious injury or death. (SG-26)

Mow at the speed that you can safely operate and control the tractor and mower. The correct mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 2 to 5 mph (3-8 kph). Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-07)

9.5 Operating the Mower
Only operate the mower from the tractor operator’s seat with the seatbelt securely fastened. The tractor must be equipped with a ROPS in the raised position or a ROPS cab.

The mower is designed to cut vegetation up to 2” in diameter. Sharp blades will produce a cleaner cut and require less power. Travel at a speed that allows the mower sufficient time to cut through the vegetation and maintain the PTO operating speed to prevent overloading the mower and tractor. Choose a driving pattern that provides the maximum pass length and minimizes turning.

Under certain conditions, tractor tires may roll some grasses down preventing them from being cut at the same height as the surrounding area. When this occurs, reduce the tractor ground speed while maintaining the operating speed of the mower. A slower ground speed will permit grasses to at least partially rebound and be cut. Taking a partial cut and/or reversing the direction of travel may also help produce a cleaner cut.

Avoid mowing in the reverse direction when possible. In situations where the mower must be backed to access areas to be cut, make sure there are no persons or other foreign debris behind the mower before mowing in reverse. When mowing in reverse, operate the tractor and mower at a reduced ground speed to ensure tractor and mower control is maintained.

Do not mow with two machines in the same area except with Cab tractors with the windows closed. (SGM-11)
Mow only in conditions where you have clear visibility in daylight or with adequate artificial lighting. Never mow in darkness or foggy conditions where you cannot clearly see at least 300 feet (90 m) in front and to the sides of the tractor and mower. Make sure that you can clearly see and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects. If you are unable to clearly see these type of items discontinue mowing. (SGM-1)

Avoid mowing in reverse direction when possible. Check to make sure there are no persons behind the mower and use extreme care when maneuvering in reverse. Mow only at a slow ground speed where you can safely operate and control the tractor and mower. Never mow an area that you have not inspected and removed debris or foreign material. (SGM-08)

Follow these guidelines to reduce the risk of equipment and grass fires while operating, servicing, and repairing the Mower and Tractor:

- Equip the Tractor with a fire extinguisher in an accessible location.
- Do Not operate the Mower on a Tractor with an underframe exhaust.
- Do Not smoke or have an open flame near the Mower and Tractor.
- Do Not drive into burning debris or freshly burnt areas.
- Ensure slip clutches are properly adjusted to prevent excessive slippage and plate heating.
- Never allow clippings or debris to collect near drivelines, slip clutches, and gearboxes. Periodically shut down the Tractor and Mower and clean clippings and collected debris from the mower deck. (SGM-12)

When you get to the end of a pass, slightly raise the mower (2-4”) before turning. Never raise the mower entirely while the blades are turning. If the mower must be raised higher than 12” from ground level, disengage the tractor PTO and wait for all mower rotation to come to a complete stop before proceeding to raise the mower.

When turning, the angle between the tractor and mower should not be so great that a clattering of the U-joints occurs. Sharp turns can cause premature failure of the joints and place pressure on the tractor PTO shaft and could cause extensive mechanical damage to the mower and tractor. (SGM-12)
WARNING Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades. (SRM-07)

Large, dense, or wet vegetation may need to be mowed in two or more passes to achieve a uniform cut. In such conditions, raise the cutting height to 12” or more on the first pass.  

Then lower the mower to the desired height and mow the vegetation a second time. If possible, select a mowing pattern that is at a 90 degree angle to the first pass to reduce streaking for a more uniform cut.  

Stay alert and watch for trees, low hanging limbs, power lines, and other overhead obstacles and solid ground objects while you are operating. Use care to avoid hitting these items.
Do not mow, or drive the tractor into material that is burning, or areas that recently burnt and may contain hot spots. Burning material, sparks, and coals could be thrown from the mower to areas of vegetation that might ignite. Tire damage can occur when driving over hot material. Oil and grease on the tractor and mower could ignite resulting in equipment destruction. Carry a fire extinguisher on the tractor at all times to extinguish possible fires encountered.

### 9.6 Right of Way (Highway) Mowing

- **USE DOUBLE CHAIN GUARDS** for highway, right-of-way, parks, greenbelt mowing, or all other mowing where human dwellings, vehicles, or livestock could be within 300 feet of the mower.
- No shielding is 100% effective in preventing thrown objects. To Reduce Possibility of Injury:
  1. **MAINTAIN MOWER SHIELDING** in good operational condition,
  2. **DAILY INSPECT** the condition of the Thrown Object Guards, mower Side Skirts, and skid shoes: Replace or repair worn or damaged guards.
  3. **DAILY INSPECT** the condition of the Blades and Blade Bolts. Replace any cracked, worn, bent or damage blades. Always replace blade bolts and nuts when replacing blades. Make sure the blade bolts are properly tightened.
  4. **RAISE CUTTING HEIGHT** to 6 INCHES minimum.
  5. **INSPECT AREA** thoroughly before mowing to **REMOVE** potential THROWN OBJECT HAZARDS.
  6. **NEVER ALLOW BLADES** to **CONTACT SOLID OBJECTS** like wire, rocks, posts, curbs, guardrails, or ground while mowing.

**DANGER**

**ROTARY MOWERS CAN THROW OBJECTS 300 FEET OR MORE UNDER ADVERSE CONDITIONS.**

**TO AVOID SERIOUS INJURY OR DEATH TO OPERATOR OR BYSTANDERS FROM THROWN OBJECTS:**

**INSPECT AREA FOR POTENTIAL THROWN OBJECTS BEFORE MOwing:**

- **REMOVE** debris, rocks, wire, cable, metal objects and other foreign material from area.
  
  Wire, cable, rope, chains and metal objects can be thrown or swung outside deck with great velocity:
    1. **MARK** objects that cannot be removed.
    2. **AVOID** these objects when mowing.

**STOP MOwING IF PASSERSBY IS WITHIN 300 FEET UNLESS:**

- **ALL THROWN OBJECT SHIELDING** including Front and Rear Deflectors, Chain Guards, Steel Guards, Bands, Side Skirts and Skid Shoes are in place and in good condition when mowing.
- Mower sections or wings are adjusted to be close and parallel to ground without exposing blades.
- **MOWING AREA** has been inspected and foreign materials and debris have been removed.
- **PASSERSBY** are inside enclosed vehicle. **OPS-U-0040**
**9.7 Shutting Down the Implement**

To shut down attached mower head, first bring the tractor to a complete stop. Decrease engine RPM to idle then disengage cutterhead. The mower head will come to a complete stop within a suitable amount of time. Do not engage or disengage the cutterheads at a high RPM unless there is an emergency situation.

Park the tractor on a level surface, place the transmission in park or neutral and apply the parking brake, lower the attached implement to the ground, shut down the engine, remove the key, and wait for all motion to come to a complete stop before exiting the tractor. *OPS-U-0016*

**10. DISCONNECTING THE MOWER FROM THE TRACTOR**

Before disconnecting the mower, the PTO must be disengaged and blade rotation at a complete stop. Move the mower to a level storage location and lower it to the ground. If the mower is not resting securely on the ground, block the mower up securely before attempting to disconnect it from the tractor.

Use extreme care to keep feet and hands from under the mower and clear of any pinch points caused by the tractor hitch arms and mower pins. *OPS-R-0030_A*

Never stand or allow another person to stand between a running Tractor and the Mower when disconnecting the Implement from the Tractor 3-point hitch.
Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. *(S3PT-15)*

**WARNING**

Never unhitch without using the Tongue Jack. The Tongue is very heavy. Attempting to lift the Tongue without using the Tongue Jack could cause strains or other injury. Allowing the tongue to fall suddenly and unexpectedly could result in crushing injury. Use the Tongue Jack for lifting the Implement only. Overloading the Tongue Jack can cause failure with possible serious bodily injury or even death. *(STI-04)*

To disconnect the mower first extend the tractor 3-point hitch top link to remove tension on the top link hitch pin. When the pin is loose and easy to rotate, remove the pin from the mower.

After disconnecting the 3 lift points, remove the mower driveline from the tractor PTO shaft. Lay the driveline down carefully to avoid damaging the driveline or its shield. Do not let the driveline fall into mud or dirt, which can contaminate the bearing and shorten the life of the driveline. *OPS-R-0031_N*
11. MOWER STORAGE

Properly preparing and storing the mower at the end of the season is critical to maintaining its appearance and to help ensure years of dependable service. The following are suggested storage procedures:

- Thoroughly clean all debris off the mower to prevent damage from rotting grass and standing water.
- Lubricate all mower grease points and fill gearbox oil levels as detailed in the maintenance section.
- Tighten all bolts and pins to the recommended torque.
- Check the mower for worn and damaged parts. Perform repairs and make replacements immediately so that the mower will be ready for use at the start of the next season.
- Store the mower in a clean, dry place with the mower housing resting securely on blocks or at ground level.
- Keep the driveline yoke from sitting in water, dirt and other contaminants.
- Use spray touch-up enamel where necessary to prevent rust and maintain the appearance of the mower.

It is critical that driveline clutches slip when an obstacle or heavy load is encountered to avoid mower and/or tractor damage. If the mower sits outside for an extended period of time or is exposed to rain and/or humid air, the clutch lining plates must be inspected to ensure they are not frozen together from rust or corrosion. If the mower has been exposed to such conditions, at the start of each mowing season, and any time it is suspected that the slip clutch plates may be frozen together, readjust the slip clutch as detailed in Seasonal Clutch Maintenance of the maintenance section in this manual. *OPS-R-0032_A*

![Image](image.png)

**DANGER**

Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. *(SG-10)*

12. TRANSPORTING THE TRACTOR AND IMPLEMENT

Inherent hazards of operating the tractor and implement and the possibility of accidents are not left behind when you finish working in an area. Therefore, the operator must employ good judgement and safe operation practices when transporting the tractor and implement between locations. By using good judgement and following safe transport procedures, the possibility of accidents while moving between locations can be substantially minimized. *OPS-U-0017*

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Before transporting the tractor and mower, idle the tractor engine, disengage the PTO and wait for all mower moving parts to come to a complete stop. Once all mower parts are completely stopped, raise the mower to transport height. **NOTE:** When raising the mower, maintain 1” clearance between the driveline and mower deck. If additional mower deck height is needed for safe transport, disconnect the driveline from the tractor and secure its end to the mower deck. The mower can then be raised to the maximum lift height. **OPS-R-0033_A**

If the tractor’s hydraulic pump is not independent of the tractor PTO, or if the tractor PTO has to be run to have hydraulic power, disconnect the mower driveline from the tractor PTO output shaft. Secure the driveline to the mower deck to prevent driveline damage or loss during transport. **OPS-R-0034**

**12.1 Tire and Wheels**

Laminated Sectional Tires are designed for conditions where puncture proof performance is required and the mower will not be transported for long distances on roadways. Transport speed for laminated tires should not exceed 15 MPH. Excessive speed can cause damage to the machine and tire sections. Sectional tires must be installed such that the rubber segments lay with the ground.

**OPS-R-0035_A**
12.2 Transporting on Public Roadways

Extreme caution should be used when transporting the tractor and implement on public roadways. The tractor must be equipped with all required safety warning features including a SMV emblem and flashing warning lights to alert drivers of the tractor's presence. Remember that roadways are primarily designed for automotive drivers and most drivers will not be looking out for you, therefore, you must look out for them. Check your side view mirrors frequently and remember that vehicles will approach quickly because of the tractor's slower speed. Be extremely cautious when the piece of equipment that you are towing is wider than the tractor tire width and/or extends beyond your lane of the road.

Make sure that a proper size safety tow chain is secured between the tractor and implement before entering a public road. **OPS-U- 0019**

⚠️ WARNING ⚠️

Make certain that the “Slow Moving Vehicle” (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)

The SMV (Slow-Moving Vehicle) emblem is universal symbol used to alert drivers of the presence of equipment traveling on roadways at a slow speed. SMV signs are a triangular bright orange with reflective red trim for both easy day and night visibility. Make sure the SMV sign is clean and visible from the rear of the unit before transporting the tractor and implement on a public roadway. Replace the SMV emblem if faded, damaged, or no longer reflective. **OPS-U- 0020**

Make sure that all tractor flashing warning lights, headlights, and brake/tail lights are functioning properly before proceeding onto public roads. While newer model tractors have plenty of lighting to provide warning signals and operating lighting, most older models are only equipped with operating lights. Consult an authorized tractor dealer for lighting kits and modifications available to upgrade the lighting on older tractor models. **OPS-U- 0021**
12.3 Hauling the Tractor and Implement

Before transporting a loaded tractor and implement, measure the height and width dimensions and gross weight of the complete loaded unit. Ensure that the load will be in compliance with the legal limits set for the areas that will be traveled through.

Use adequately sized and rated trailers and equipment to transport the tractor and implement. Consult an authorized dealer to determine the proper equipment required. Using adequately sized chains, heavy duty straps, cables and/or binders, securely tie down both the front and rear of the tractor utilizing the proper tie down locations as specified by the tractor manufacturer.

Arrange the chains so that when tightened, the chains are pulling downward and against themselves. Carefully tighten the securing chains or other fasteners using boomers or binders to apply maximum tension. Use extreme care when attaching and removing the securing devices as the extreme tension involved when released has the potential to inflict serious injury.

While hauling the tractor and implement, make occasional stops to check that the tractor and implement have not moved or shifted and that the securing chains have maintained tension. If during transport a hard braking, sharp turning, or swerving action was performed, stop at the next safe location to inspect the security of the load.
### 13. TROUBLESHOOTING GUIDE

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uneven Cut</td>
<td>Excessive ground speed.</td>
<td>Reduce ground speed.</td>
</tr>
<tr>
<td></td>
<td>Blades worn, dull, or bent.</td>
<td>Replace blades.</td>
</tr>
<tr>
<td></td>
<td>Mower not level side to side.</td>
<td>Adjust (Refer to “Assembly” section)</td>
</tr>
<tr>
<td></td>
<td>Improper height adjustment.</td>
<td>Adjust Mower height.</td>
</tr>
<tr>
<td></td>
<td>Low tractor tire pressure on one side</td>
<td>Adjust tire pressure.</td>
</tr>
<tr>
<td></td>
<td>Turning too fast.</td>
<td>Reduce ground speed when turning.</td>
</tr>
<tr>
<td></td>
<td>Tractor tires push grass down.</td>
<td>Adjust your tractor wheel spacing.</td>
</tr>
<tr>
<td></td>
<td>Damaged Mower pan.</td>
<td>Repair or replace as necessary.</td>
</tr>
<tr>
<td>Uncut Material</td>
<td>Excessive ground speed</td>
<td>Reduce ground speed.</td>
</tr>
<tr>
<td></td>
<td>RPM too low</td>
<td>Use full PTO speed.</td>
</tr>
<tr>
<td></td>
<td>Improper blade for direction of cut.</td>
<td>Install blades so rotation is correct.</td>
</tr>
<tr>
<td>Poor Shredding</td>
<td>Excessive ground speed</td>
<td>Raise the front of Mower relative to the rear to hold and circulate material longer. (Refer to the “Operation Section-Setting the Mower-Setting Deck Height”) Reduce ground speed.</td>
</tr>
<tr>
<td></td>
<td>Cutting too high.</td>
<td>Lower cutting height. (Refer to the “Operation Section-Setting the Mower-Setting Deck Pitch”)</td>
</tr>
<tr>
<td>Windrowing or Uneven</td>
<td>Material heavy and lush.</td>
<td>Raise the front of Mower relative to the rear. (Refer to the “Operation Section-Setting the mower-setting Deck Height”)</td>
</tr>
<tr>
<td></td>
<td>Excessive ground speed</td>
<td>Reduce ground speed.</td>
</tr>
<tr>
<td></td>
<td>Conditions too wet.</td>
<td>Wait for conditions to dry. Reduce ground speed.</td>
</tr>
<tr>
<td>Condition</td>
<td>Possible Cause</td>
<td>Solution</td>
</tr>
<tr>
<td>--------------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>----------------------------------------------</td>
</tr>
<tr>
<td>Gearbox Leaking</td>
<td>Damaged Oil Seal. Bent Shaft. Oil Seal Race rough. Oil Seal installed wrong. Oil Seal not sealing in the housing.</td>
<td>Replace Seal. Replace Oil Seal and Shaft. Replace Shaft or repair Race. Replace Seal. Replace Seal or use a sealant on O.D. of Seal.</td>
</tr>
<tr>
<td>Streaking Conditions</td>
<td>Conditions too wet for cutting. Blades unable to cut that part of grass pressed down by path of tractor tires. Dull blades. Height of cutter lower at rear or front.</td>
<td>Allow grass to dry before cutting. Slow ground speed of tractor but keep engine running at full PTO wpm. Lowering the cutting height may help. Sharpen or replace blades. See Cutting Height Instructions.</td>
</tr>
<tr>
<td>Gearbox Overheating</td>
<td>Low on lubricant. Improper type lubricant. Excessive trash build-up around gearbox.</td>
<td>Fill to level plug. Replace with proper lubricant. Remove trash.</td>
</tr>
</tbody>
</table>
# HAZARDS WITH MAINTENANCE OF IMPLEMENT

<table>
<thead>
<tr>
<th>Periodically inspect and tighten all fasteners.</th>
<th>Stop engine before conducting maintenance.</th>
<th>Block up implement before servicing. Use large blocks on soft or wet soil.</th>
<th>Engage cylinder transport locks.</th>
<th>Inspect Blades for damage or cracks.</th>
</tr>
</thead>
</table>

**WARNING** AVOID SERIOUS INJURY OR DEATH FROM COMPONENT FAILURE BY KEEPING IMPLEMENT IN GOOD OPERATING CONDITION IN PERFORMING PROPER SERVICE, REPAIRS AND MAINTENANCE.

**BEFORE PERFORMING SERVICE, REPAIRS AND MAINTENANCE ON THE IMPLEMENT:**

- **SECURE EQUIPMENT FOR SERVICE**
  - **BLOCK OUT** POTENTIAL ENERGY HAZARDS; Rotating Parts, Raised Components, Hydraulic Pressure.
  - **STOP ENGINE**, engage parking brake and allow all moving parts to stop and remove key before dismounting from tractor seat.
  - **PLACE** implement on ground or securely block up raised equipment. Use large blocks on soft or wet soil.
  - **PUSH** and **PULL** Remote Hydraulic Cylinder lever to relieve hydraulic pressure.
  - **DISCONNECT IMPLEMENT** driveline from tractor PTO Shaft.

**WEAR SAFETY GLASSES, PROTECTIVE GLOVES** and follow **SAFETY PROCEDURES** when performing service, repairs and maintenance on the implement:

- Always **WEAR** protective GLOVES when handling chemicals or worn component with sharp edges.
- Always **WEAR GLOVES** and **SAFETY GLASSES** when servicing components.
- **AVOID CONTACT** with hot hydraulic oil tanks, pumps, motors, valves and hose connection surfaces.
- **SECURELY** support or **BLOCK UP** raised implement, framework and lifted components before working underneath equipment.
- **STOP** any implement movements and **SHUT-OFF TRACTOR** engine before doing any work procedures.
- **USE** ladder or raised stands to reach high equipment areas inaccessible from ground.
- **ENSURE** good footing by standing on solid flat surfaces when getting on implement to perform work.
- **FOLLOW** manufacturer’s instructions in handling oils, solvents, cleansers, and other chemical agents.
- **DO NOT** change any factory-set hydraulic calibrations to avoid component or equipment failures.
- **DO NOT** modify or alter implement, functions or components.
- **DO NOT WELD** or repair rotating mower components. These may cause vibrations and component failures being thrown from mower.

**PERFORM SERVICE, REPAIRS, LUBRICATION AND MAINTENANCE OUTLINED IN IMPLEMENT MAINTENANCE SECTION:**

- **INSPECT** for loose fasteners, worn or broken parts, leaky or loose fittings, missing or broken cotter keys and washers on pins, and all moving parts for wear.
- **REPLACE** any worn or broken parts with authorized service parts.
- **LUBRICATE** unit as specified by lubrication schedule.
- **NEVER** lubricate, adjust or remove material while it is running or in motion.
- **TORQUE** all bolts and nuts as specified.

**BLADE INSPECTION:**

- **REPLACE** bent, damage, cracked or broken blades immediately with new blades.
- **AVOID** blade failures and thrown broken blades. **DO NOT** straighten, weld, or weld hard-facing blades.

**SAFETY SHIELDS, GUARDS AND SAFETY DEVICES INSPECTION:**

- **KEEP** all Deflectors, Chain Guards, Steel Guards, Gearbox Shields, and PTO integral shields, Bands, Side Skirts and Skid Shoes in place and in good condition.
- **REPLACE** any missing, broken or worn safety shields, guards and safety devices.

**WARNING** Operating, servicing and maintaining this equipment can expose you to chemicals including gasoline, diesel fuel, lubricants, petroleum products, engine exhaust, carbon monoxide, and phthalates, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. This website, operated by California's Office of Environmental Health Hazard Assessment, provides information about these chemicals and how individuals may be exposed to them.

*PN HM01*
Before operating your Rotary Cutter, make sure it is properly lubricated and thoroughly inspected. Only a minimum of time and effort is required to regularly lubricate and maintain this machine to provide long life and trouble free operation.

**WARNING**
Always disengage the PTO before raising the Rotary Cutter for transporting or making adjustments.

### Lubrication

Do not let excess grease collect on or around parts, particularly when operating in sandy areas. The illustrations below shows lubrication points *(Figure Mnt-R-0333)*. The chart gives the frequency of lubrication in hours, based on normal operating conditions. Severe or unusual conditions may require more frequent lubrication.

Use Multi-Purpose Gear Oil when required in Gearbox. Use N.L.G.I #2 grease for all locations designated with grease gun. Be sure to clean the fitting thoroughly before using grease gun. Failure to maintain proper lubrication will result in damage to U-joints, gearbox, and/or driveshaft. *(Figure Mnt-R-0333)*
Single Spindle Lift Type Greasing Points

Driveline
- U-Joints: 8 Hours
- Telescoping Tube: 8 Hours
- Shield Bearings: 8 Hours

Gearbox: 8 Hours

Tailwheel
- Wheel Hubs: 40 Hours
- Axle Pivot: 8 Hours

- Check Gear Oil
  Use EP80W-90

- Use N.L.G.I. #2 Grease

MntP-R-0277
GEARBOX

The gearbox should be full (3 quarts) and not require additional lubricant unless the box is cracked or a seal is leaking. It is recommended that the oil level dipstick (Figure MntP-R-0278) be removed to check oil level after every 8 hours of operation. If required, oil should be added until it comes to proper level.

Recommended lubricant is EP80W-90 Gear Oil.

**NOTE**: Make sure mower is level when checking oil in the gearbox.

Gearbox capacity is 3 quarts.

**NOTE**: Overfilling of Gearbox will cause pressure to build up and cause Grease Seals to leak.

TAIL WHEEL ASSEMBLY

Tail Wheel Bearings are packed at the factory with heavy-duty bearing grease. Grease Fittings are provided in the Wheel Hub and Tail Wheel Beam. Grease after 8 hours of use. **Figure MntP-R-0191**.
MAIN & JACKSHAFT DRIVELINE SHIELDS

To remove the main inner driveline shield, Remove the locking screws. Align the bearing tabs with the cone pockets. **FIGURE Mnt-0026.** Remove the half-guard and remove the bearing ring. **FIGURE Mnt-R-0012.**

Inspect the driveline shield for worn areas or cracks. If the shield has any dents or cracks, replace the Shield. While the Shields are off, examine the Driveline for signs of abnormal wear, bent or twisted shafts, or cracks in the shafts or tubes. Check to see that the Drivelines telescope easily. If the Drivelines do not telescope properly or show signs of abnormal wear, the shaft should be repaired or replaced.

To assemble the main inner driveline shield, grease the yoke groove and inner profile tube. Attach the bearing ring in groove with recesses facing profile tube. **FIGURE Mnt-0027.** Slide on the half shield. Turn the cone until it engages correctly. Install locking screws. **FIGURE Mnt-0028.**

**IMPORTANT!**

Check that Guard Missing decal on steel tube under inner guard and Rotating Driveline Decal are firmly affixed, undamaged and readable. If not, replace.
MAINTENANCE

MAIN CV DRIVELINE SAFETY SHIELD

To remove the outer CV cone, remove the locking screws from shield cone. Remove cone over yoke. Figure Mnt-R-0038. Remove bearing ring and remove the locking screws from inner shield cone. Figure Mnt-R-0038. Turn inner cone to assembly position and remove half shield. Remove bearing ring. FIGURE MNT-R-0038.

To assemble outer CV driveline, grease yoke groove and inner profile tube. Attach bearing ring on groove with recesses facing profile tube. FIGURE MNT-R-0039. Slide on half shield with cone. Turn cone until it engages correctly. FIGURE MNT-R-0039. Tighten locking screws. Grease bearing groove in double yoke. FIGURE MNT-R-0039. Insert bearing ring. Slide guard cone for double yoke over cam from the connecting end. Make sure holes for screws are visible. FIGURE MNT-R-0039. Tighten locking screws. FIGURE MNT-R-0039.

IMPORTANT!
Check that Guard Missing decal on steel tube under inner guard and Rotating Driveline Decal are firmly affixed, undamaged and readable. If not, replace.

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BLADE SERVICING

Inspect blades before each use to determine that they are properly installed and in good condition. Replace any blade that is bent, excessively nicked, worn, or has any other damage. Small nicks can be ground out when sharpening.

**WARNING**

Use only original equipment blades on this cutter. They are made of special heat-treated alloy steel. Substitute blades may not meet specifications and may fail in a hazardous manner that could cause injury.

**DANGER**

Replace bent or broken blade with new blades. NEVER ATTEMPT TO STRAIGHTEN OR WELD ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLE SERIOUS INJURY FROM THROWN BLADES. (SGM-10)

- Manually wiggle the blade carriers to check for any looseness.
- Retighten any loose parts.
- Recheck torque every 50 hours.

**Important**

Operating with loose blade hardware will damage the blade holder and blades. Whenever the blades have been removed or replaced, the hardware must be retightened after the first eight hours of operation. On new units check blade hardware and the blade nut torque after first 8 hours.

Operating with loose blade holder will damage the blade holder and output shaft, two initial tightenings are required. Retighten after one hour and again after the day of operation. In severe cutting conditions or commercial use, a daily inspection is required.

To help prevent structural damage caused by loose hardware, tighten gear case hardware as specified. Check torque after first 8 hours of use and every 50 hours thereafter.

**NOTE:** Correct Blade Rotation is counter-clockwise viewed from the top.

**DANGER**

Inspect Blades daily for normal wear. If Blades have a notch worn into the leading worn into the leading edge at the lower bend more than 1/2” DEEP (due to running in gravel and/or the ground), REPLACE BOTH BLADES ON THAT CARRIER IMMEDIATELY. Failure to replace such abnormally worn blades may lead to catastrophic failure of the blade and ejection of the broken part with tremendous force which may cause bodily injury or death.

**NOTE:** Replace Blades in pairs after no more than 1/2” notch wear.
BLADE SHARPENING

When sharpening blades, grind each blade the same amount to maintain balance. Follow original sharpening pattern as shown in Figure Mnt-R-0008. Always sharpen blades by grinding. Always sharpen both blades at the same time to maintain balance. The difference in blade weights should not exceed 1 ounce. Unbalanced blades will cause excessive vibration which can damage gear box bearings. Vibration may also cause structural cracks in cutter housing. DO NOT heat and pound out edge. Do not sharpen blade to a razor edge, but leave a 1/16” blunt edge. Do not sharpen back side of blade.

WARNING

Avoid personal injury. Always block the cutter up to prevent it from falling when the blades and/or carrier are being serviced.

BLADE CARRIER REMOVAL

Remove cotter pin and loosen slotted nut on gearbox shaft. Loosen but do not remove the nut until the blade carrier is loosened. Use a suitable 2 jaw gear puller to pull carrier off tapered gearbox shaft. If gear puller is not available use long bar inserted through blade bolt access hole with end against rotor bar. Strike opposite end of bar with sledge hammer. Rotate blade carrier 180 degrees and repeat process until carrier breaks loose.
BLADE CARRIER INSTALLATION

Clean the splines on both the blade carrier and output shaft. Position carrier on the gearbox output shaft and install special washer nut.

Tighten nut holding blade carrier to minimum 450 ft. pounds, strike the carrier near the hub several times with a heavy hammer to seat the hub. Use a suitable spacer over the nut to prevent damage to the nut and threads. Retighten the nut to 450 ft. pounds. Install cotter pin and spread.

Operating the mower with a loose blade pan or holder can damage the taper connection on the gearbox output shaft. To ensure proper seating between the blade holder and output shaft, check and tighten the retaining nut after the first day of operation. Recheck the blade carrier attachment each morning before operating. Grasp the carrier firmly with both hands and try to push and pull the carrier with one hand while pulling and pushing with the other hand to try to rock or oscillate the blade carrier. If the carrier is loose, retighten the retaining nut before operating the mower.

Always recheck gearbox output shaft slotted blade carrier retaining nut torque after a few hours operation.

Avoid personal injury. Do not work under cutter without support blocks to keep frame from falling.

BLADE REMOVAL

Remove lockwasher and nut from blade bolt through inspection hole in deck of mower near the gearbox to remove blades for sharpening or replacement. See Figure MntP-R-0057. Always replace lockwasher and nut when replacing blade bolt. When installing blades be sure and check blade bolt pivot diameter for wear. Replace bolt if worn more than 1/4 inch at any point. Tighten nut to 600 ft. lbs.

Inspection Hole
SLIP CLUTCH OPERATIONAL CHECK

NOTE: After implement has been stored for 30 days or more, perform the following operational check:

1. Loosen eight nuts retaining clutch springs 1/3 turn or until spring can be turned with fingers.
2. With tractor at idle speed, engage tractor PTO drive for 2-3 seconds. Clutch should slip without turning blades. If clutch does not slip, contact your authorized Bush Hog dealer.
3. Retighten nuts to within 1/64” of original position. Initial spring length is shown in Figure Mnt-R-0478.

WARNING: Overtightening spring nuts may cause damage to implement and/or tractor due to incorrect slip clutch torque setting. Always follow the proper adjustment procedure.

SLIP CLUTCH ADJUSTMENT

The slip clutch is factory present to the correct torque for protecting implement and tractor. Periodic adjustment is recommended. Should adjustment be needed, first check to be sure all spring lengths are the same. Initial spring length is shown in Figure Mnt-R-0475. If necessary, adjust nut on any spring that is unequal. Adjust all eight spring retaining nuts 1/3 of a turn (2 flats on a nut) and check clutch slippage. If further adjustment is necessary, do so in 1/3 turn increments. Adjust only to provide sufficient torque to prevent slippage under normal conditions. Occasional slippage is normal for driveline protection. If satisfactory results cannot be obtained, consult your Bush Hog dealer.

- Important - Do not overtighten nut and cause spring to become solid as this will cause shaft to fail.

- DANGER - All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Chain Guards, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SGM-3)

<table>
<thead>
<tr>
<th>Model</th>
<th>COMER CLUTCH SPRING LENGTH SETTING</th>
</tr>
</thead>
<tbody>
<tr>
<td>BH25</td>
<td>1.25” (31.8 mm)</td>
</tr>
<tr>
<td>BH26</td>
<td>1.25” (31.8 mm)</td>
</tr>
<tr>
<td>BH27</td>
<td>1.27” (32.2 mm)</td>
</tr>
</tbody>
</table>

All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Chain Guards, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SGM-3)
STORAGE

Your rotary cutter represents an investment from which you should get the greatest possible benefit. Therefore, when the season is over, the cutter should be thoroughly checked and prepared for storage so that a minimum amount of work will be required to put it back into operation for the next season. The following are suggested storage procedures:

1. Thoroughly clean the cutter.
2. Lubricate the cutter as covered in Maintenance Section.
3. Tighten all bolts and pins to the recommended torque.
4. Check the cutter for worn or damaged parts. Make replacements immediately.
5. Place driveline in storage position resting on bracket.
6. Store the cutter in a clean, dry place with the cutter housing resting on blocks.
7. Use spray touch-up enamel where necessary to prevent rust and maintain the appearance of the cutter.

PROPER TORQUE FOR FASTENERS

The chart lists the correct tightening torque for fasteners. When bolts are to be tightened or replaced, refer to this chart to determine the grade of bolts and the proper torque except when specific torque values are assigned in manual text.

RECOMMENDED TORQUE IN FOOT POUNDS UNLESS OTHERWISE STATED IN THE MANUAL*

NOTE: These values apply to fasteners as received from supplier, dry or when lubricated with normal engine oil. They do not apply if special graphited or molydisulphide greases or other extreme pressure lubricants are used. This applies to both UNF fine and UNC coarse threads.
## TORQUE SPECIFICATIONS

Proper torque for American fasteners. Recommended Torque in Foot Pounds (Newton Meters). *

<table>
<thead>
<tr>
<th>WRENCH SIZE (IN.)</th>
<th>AMERICAN DIA. (IN.)</th>
<th>SAE GRADE 2</th>
<th>SAE GRADE 5</th>
<th>SAE GRADE 8</th>
</tr>
</thead>
<tbody>
<tr>
<td>7/16</td>
<td>1/4 - 20 UNC</td>
<td>8 (7)</td>
<td>8 (11)</td>
<td>12 (18)</td>
</tr>
<tr>
<td>7/16</td>
<td>1/4-26 UNF</td>
<td>6 (8)</td>
<td>10 (13)</td>
<td>14 (18)</td>
</tr>
<tr>
<td>1/2</td>
<td>5/16 - 18 UNC</td>
<td>11 (15)</td>
<td>17 (23)</td>
<td>25 (33)</td>
</tr>
<tr>
<td>1/2</td>
<td>5/16-24 UNF</td>
<td>13 (17)</td>
<td>19 (26)</td>
<td>27 (37)</td>
</tr>
<tr>
<td>5/16</td>
<td>3/8 - 16 UNC</td>
<td>20 (27)</td>
<td>31 (42)</td>
<td>44 (60)</td>
</tr>
<tr>
<td>8/16</td>
<td>3/8-24 UNF</td>
<td>23 (31)</td>
<td>35 (47)</td>
<td>49 (68)</td>
</tr>
<tr>
<td>5/8</td>
<td>7/16 - 14 UNC</td>
<td>32 (43)</td>
<td>49 (66)</td>
<td>70 (95)</td>
</tr>
<tr>
<td>5/8</td>
<td>7/16-20 UNF</td>
<td>36 (49)</td>
<td>55 (75)</td>
<td>76 (108)</td>
</tr>
<tr>
<td>3/4</td>
<td>1/2 - 13 UNC</td>
<td>49 (68)</td>
<td>76 (109)</td>
<td>109 (144)</td>
</tr>
<tr>
<td>3/4</td>
<td>1/2 - 20 UNF</td>
<td>55 (75)</td>
<td>83 (115)</td>
<td>120 (163)</td>
</tr>
<tr>
<td>7/8</td>
<td>9/16 - 12 UNC</td>
<td>70 (95)</td>
<td>109 (148)</td>
<td>153 (207)</td>
</tr>
<tr>
<td>7/8</td>
<td>9/16 - 18 UNF</td>
<td>79 (107)</td>
<td>122 (165)</td>
<td>172 (233)</td>
</tr>
<tr>
<td>15/16</td>
<td>5/8 - 11 UNC</td>
<td>97 (131)</td>
<td>150 (200)</td>
<td>212 (287)</td>
</tr>
<tr>
<td>15/16</td>
<td>5/8 - 18 UNC</td>
<td>110 (149)</td>
<td>170 (230)</td>
<td>240 (325)</td>
</tr>
<tr>
<td>1-1/8</td>
<td>3/4 - 10 UNC</td>
<td>144 (195)</td>
<td>206 (290)</td>
<td>370 (509)</td>
</tr>
<tr>
<td>1-1/8</td>
<td>3/4 - 16 UNF</td>
<td>192 (260)</td>
<td>297 (402)</td>
<td>420 (569)</td>
</tr>
<tr>
<td>1-1/8</td>
<td>7/8 - 9 UNC</td>
<td>166 (225)</td>
<td>430 (583)</td>
<td>609 (821)</td>
</tr>
<tr>
<td>1-1/8</td>
<td>7/8 - 14 UNF</td>
<td>184 (249)</td>
<td>474 (642)</td>
<td>669 (905)</td>
</tr>
<tr>
<td>1-1/2</td>
<td>1 - 8 UNC</td>
<td>250 (339)</td>
<td>544 (733)</td>
<td>909 (1232)</td>
</tr>
<tr>
<td>1-1/2</td>
<td>1 - 12 UNF</td>
<td>274 (371)</td>
<td>705 (955)</td>
<td>1095 (1449)</td>
</tr>
<tr>
<td>1-1/2</td>
<td>1 - 14 UNF</td>
<td>280 (379)</td>
<td>721 (977)</td>
<td>1019 (1391)</td>
</tr>
<tr>
<td>1-3/16</td>
<td>1 - 16 - 1 UNC</td>
<td>354 (483)</td>
<td>765 (1077)</td>
<td>1338 (1745)</td>
</tr>
<tr>
<td>1-3/16</td>
<td>1 - 16 - 2 UNC</td>
<td>397 (539)</td>
<td>899 (1209)</td>
<td>1444 (1997)</td>
</tr>
<tr>
<td>1-3/8</td>
<td>1 - 14 - 1 UNC</td>
<td>500 (678)</td>
<td>1120 (1518)</td>
<td>1617 (2452)</td>
</tr>
<tr>
<td>1-3/8</td>
<td>1 - 14 - 2 UNC</td>
<td>553 (749)</td>
<td>1241 (1768)</td>
<td>2013 (2728)</td>
</tr>
<tr>
<td>2-1/16</td>
<td>1 - 3/8 - 6 UNC</td>
<td>655 (867)</td>
<td>1470 (1992)</td>
<td>2362 (3228)</td>
</tr>
<tr>
<td>2-1/16</td>
<td>1 - 3/8 - 12 UNC</td>
<td>746 (1011)</td>
<td>1672 (2286)</td>
<td>2712 (3675)</td>
</tr>
<tr>
<td>2-1/4</td>
<td>1 - 1/2 - 6 UNC</td>
<td>870 (1170)</td>
<td>1950 (2642)</td>
<td>3161 (4253)</td>
</tr>
<tr>
<td>2-1/4</td>
<td>1 - 1/2 - 12 UNC</td>
<td>979 (1327)</td>
<td>2194 (2973)</td>
<td>3557 (4820)</td>
</tr>
</tbody>
</table>

Proper torque for Metric fasteners. Recommended torque in Foot Pounds (Newton Meters). *

<table>
<thead>
<tr>
<th>WRENCH SIZE (mm)</th>
<th>BOLT DIA. (mm)</th>
<th>ASTM 4.8</th>
<th>ASTM 8.8</th>
<th>ASTM 12.9</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>6</td>
<td>1.8 (2.4)</td>
<td>6.1 (9.8)</td>
<td>6.5 (9.8)</td>
</tr>
<tr>
<td>10</td>
<td>6</td>
<td>3 (4)</td>
<td>8.7 (12)</td>
<td>11.1 (15)</td>
</tr>
<tr>
<td>13</td>
<td>8</td>
<td>7.3 (10)</td>
<td>21.1 (25)</td>
<td>27 (37)</td>
</tr>
<tr>
<td>16</td>
<td>10</td>
<td>14.5 (20)</td>
<td>45.2 (57)</td>
<td>53 (72)</td>
</tr>
<tr>
<td>18</td>
<td>12</td>
<td>20 (34)</td>
<td>74 (100)</td>
<td>92 (129)</td>
</tr>
<tr>
<td>21</td>
<td>14</td>
<td>40 (56)</td>
<td>116 (160)</td>
<td>146 (201)</td>
</tr>
<tr>
<td>24</td>
<td>16</td>
<td>62 (84)</td>
<td>167 (226)</td>
<td>281 (384)</td>
</tr>
<tr>
<td>30</td>
<td>20</td>
<td>122 (165)</td>
<td>325 (449)</td>
<td>449 (605)</td>
</tr>
<tr>
<td>32</td>
<td>22</td>
<td>144 (200)</td>
<td>442 (609)</td>
<td>611 (828)</td>
</tr>
<tr>
<td>36</td>
<td>24</td>
<td>211 (285)</td>
<td>563 (753)</td>
<td>773 (1054)</td>
</tr>
<tr>
<td>41</td>
<td>27</td>
<td>321 (112)</td>
<td>1119 (1516)</td>
<td>1547 (2056)</td>
</tr>
</tbody>
</table>

*Use 75% of the specified torque value for plated fasteners. Use 85% of the specified torque values for lubricated fasteners.
SAFETY

WARNING: Wear hard hat, safety shoes and gloves for protection when operating equipment.

ALWAYS WEAR SAFETY GLASSES.

READ AND UNDERSTAND THE PROVIDED OPERATOR’S MANUALS.

CONTACT DEALER IMMEDIATELY IF YOU DO NOT UNDERSTAND THE INFORMATION DEPicted FOR READER AND IMPLEMENT BEFORE OPERATING EQUIPMENT.

TO AVOID SERIOUS INJURY OR DEATH:

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SAFETY

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SAFETY

CRUSHING HAZARD - INJURY OR DEATH

DANGER

To avoid serious injury or death:

- Hands, feet or body under raised equipment or hit by components.
  - Block up and secure equipment and supports with braces.
- Operation of controls.
  - Implement can fall from hydraulic failure or accidental release.
- Rising wings.
  - Stand clear when removing transport brackets, lowering or raising rollover protective structure (ROPS).
- Inducing roll over and seat belt. Keep roll bar in raised position.
  - Use ROPS equipped with full floor, protective structure (ROPS).

TO AVOID SERIOUS INJURY OR DEATH:

- Crushing Hazard - Injury or Death
SAFETY

BH20 Series 04/13
Sección de Seguridad 1-21
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DO NOT STEP ON moving or guards.

Approaching implement
Stop, look and listen for moving motion before
Service or maintenance
Always replace guards that have been removed for
Stop, look and listen for moving motion before

RISK OF ENTANGLEMENT HAZARD

DO NOT operate without guards in place and in good
condition. PTO and gearbox guards are subject to

TO AVOID SERIOUS INJURY OR DEATH:

A DANGER

NO PISE EN las marcas de condensación o cubiertas.
Tocado antes de acercarse a implemento
Detenga y observe las partes en movimiento de
Siempre reemplace cubiertas y puede su guardado
Entorno mojado, se ha prohibido

RIESGO DE ENREDAMIENTO

No operar sin la cubierta de la guardado en lugar y en buen

Para evitar lesiones serias o muerte:

PELIGRO

Para evitar lesiones serias o muerte:

DANGER

No entrar en las zonas de condensación o cubiertas.
Tocar antes de acercarse a implemento
Detenga y observe las partes en movimiento de
Siempre reemplace cubiertas y puede su guardado
Entorno mojado, se ha prohibido

PELIGRO

Para evitar lesiones serias o muerte:

Run Over Hazard - Injury or Death

DANGER

Never allow anyone to operate or adjust the BH20 Series while it is in motion.

Keep eyes, ears, and hands clear of moving parts.

Always buckle up seat belt.

Stop engine and power before leaving parked equipment.

Tighten all nuts and bolts to specifications.

Always take trash can out of equipment.

To Avoid Serious Injury or Death:

Riesgo de Arropello Lesión o Muerte

PELIGRO
Do not operate in transport position or with wings on ground.

Do not operate with observer, observer's seat or guard, operator's seat or guard, or any other operator or observer.

Do not allow abrupt stops, abrupt changes of direction, or other abrupt changes of motion.

Inspect and replace all shields and guards.

Repair or replace missing, damaged, or broken shields. See 维护检查和更换部分.

Keep thrown objects from being drawn in place and in good condition during operation.

Do not operate with thrown objects still inside.

Injury or death to operators or bystanders:

Objects can throw objects up to 200 feet. To avoid serious injury or death:

Danger
INFORMACIÓN DE PARTES

Las cortadoras BUSHHOG usan balancinadas y componentes de sistema seleccionados para los portadores de cuchillas, cuchillas, eje de cortar, navajas, suspensiones de navajas, los rodillos, los componentes de línea motriz, y cojinetes. Estas partes son echadas y probadas a la especificaciones de BUSH HOG. Partes que no son auténticas no regularmente llegan con estas especificaciones. El uso de partes que no son auténticas puede reducir el funcionamiento de la cortadora, anular garantías, y presentar un peligro de seguridad. Use partes de cortadora auténticas de BUSH HOG por economía y seguridad.

CONTACTE A SU DISTRIBUIDOR BUSH HOG

INFORMACION DE PARTES
### RIESGOS CON EL MANTENIMIENTO DEL IMPLEMENTO

- **NO SELLÓE O TOQUE LOS COMPONENTES DE LA CAJONERA.** Estos pueden causar vibraciones y fallos de los motores.
- **NO MODIFIQUE O altere los implementos.** Los cambios pueden afectar la seguridad de los componentes y equipos.
- **NO retire la abrazadera hidráulica de los implementos para evitar fallos de los componentes y equipos.**
- **ASEGURESE de que el brinque manual del implemento le brinde una protección adecuada.**
- **ASEGUÉRSE de que el brinque manual del implemento le brinde una protección adecuada.**
- **USUE las guantes de seguridad al realizar trabajos en el implemento.**
- **USE EQUIPO DE PROTECCIÓN DE SEGURIDAD.**
- **UTILICE LOS EJES GENERADORES DE ENERGÍA.**
- **ASEGURESE de que los implementos estén correctamente instalados y en buenas condiciones.**

#### Mantenimiento apropiado

**MANTENGA LOS IMPLEMENTOS EN BUENAS CONdiciones DE funcionamiento. A través de un servicio, reparación y mantenimiento del implemento:**

<table>
<thead>
<tr>
<th>Tareas</th>
<th>Condiciones</th>
<th>Reparaciones</th>
<th>Mantenimientos</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inspeccione las unidades para determinar su estado de servicio.</td>
<td>Condiciones normales de servicio</td>
<td>Reparaciones normales</td>
<td>Mantenimientos normales</td>
</tr>
<tr>
<td>Coloque las colchonetas tras el desmontaje.</td>
<td>Estado de servicio</td>
<td>Reparaciones de emergencia</td>
<td>Mantenimientos de emergencia</td>
</tr>
<tr>
<td>Utilice los equipos de seguridad adecuados.</td>
<td>Estado de servicio</td>
<td>Reparaciones de emergencia</td>
<td>Mantenimientos de emergencia</td>
</tr>
<tr>
<td>Bloquee las puertas.</td>
<td>Condiciones normales de servicio</td>
<td>Reparaciones normales</td>
<td>Mantenimientos normales</td>
</tr>
</tbody>
</table>

**ADVERTENCIA:**

- **PRECAUCIÓN:** Los riesgos potenciales de energía pueden causar lesiones. Utilice equipos de seguridad adecuados. Las partes móviles pueden causar lesiones.
RIESGOS EN TRANSPORTE

PARA EVITAR LESIONES GRAVES O LA MUERTE AL REMOLCAR O TRANSPORTAR EQUIPOS:

- MANTENGA la velocidad de transporte POR DEBAJO DE 20 millas por hora para mantener el control.
- REDUZCA LA VELOCIDAD en terreno inclinado, en las curvas y en condiciones de remolque desfavorables.
- NO REMOLQUE camiones u otros vehículos.
- USE un tractor de tamaño adecuado y equipado en función del equipo de remolque.
- SIGA todas las reglamentaciones de tránsito locales.
- MANTENGA el 20% del peso del tractor en las ruedas frontales para mantener la dirección.

ANTES DE TRANSPORTAR O REMOLCAR EL IMPLEMENTO:

- INSPECCIÓN DEL TRACTOR:
  - VERIFIQUE la dirección y los frenos para asegurar el correcto funcionamiento.
  - VERIFIQUE LLEVAR EL AVISO DE SMV, los reflectores y las luces de advertencia para la adecuada operación y visibilidad.
  - VERIFIQUE que no haya impedimentos a la visión mientras conduce, en el tractor, la cabina o el implemento.
  - AJUSTE su posición de conducción, los espejos y la posición del transporte para tener una visión clara para condiciones de conducción.

PREPARE EL IMPLEMENTO PARA EL TRANSPORTE O REMOLQUE:

- DESAPLIQUE EL PTO
- ELEVE LA CORTADORA
- QUITE todo material cortado que se acumule en la plataforma de la cortadora.

CORTADORA AL REMOLQUE-INSTALE TRABAS DE TRANSPORTE Y CADENA DE SEGURIDAD:

- INSTALE los paradores o pernos de transporte en el cilindro de eje central.
- AJUSTE LA CADENA DE SEGURIDAD del implemento al tractor.

DETERMINAR LAS CARACTERÍSTICAS DE DETENCIÓN DEL TRACTOR Y EL IMPLEMENTO PARA EL TRANSPORTE O REMOLQUE:

- PRUEBA DE FRENADO: FRENE a velocidades en aumento.
  - Observe las distancias de detención en al menos de cuatro a seis veces.
  - DETERMINE la velocidad de transporte máxima segura que no supere las 20 millas por hora.
- DETERMINE LA VELOCIDAD MÁXIMA ANTES DE OPERAR EN CARRETERAS O TERRENO.

ATENCIÓN DE TRANSPORTAR O REMOLCAR O TRANSPORTAR EQUIPOS:

- MANTENGA EL 20% del peso del tractor en las ruedas frontales.
- USE un equipo de transporte que no rebaje el 20% del peso del implemento.
- USE LA CORTADORA en el implemento de manera segura.
- NO OPERE el tractor al arranque en un círculo.

عانيرتيبعة

SAFETY

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Riesgos eléctricos y de fuego

Para evitar lesiones graves o la muerte por contacto eléctrico al trabajar cerca de cables eléctricos, líneas de gas y de servicios:

- **Inspeccione** el área de corte para que no interfiera con cables de alimentación eléctricos subterráneos, obstrucciones, líneas de gas, cables y servicios, estructuras municipales o de otro tipo.
- **Límpie** los residuos acumulados alrededor de los hilos de conducción de la cortadora, los pies de engarce y deslizamiento y cables eléctricos.
- **Ajuste los embragues deslizantes** para evitar el desplazamiento excesivo de los mismos.
- **Llame al 811 y al 1-800-258-0808 para identificar cables de servicios subterráneos**.

Pautas de prevención de incendios durante la operación, reparación y servicio de la cortadora y el tractor, a fin de reducir el riesgo de incendio del equipo y de la vegetación:

- **El tractor debe estar equipado con matafuegos**.
- **No opere la cortadora sobre un tractor equipado con escape debajo del bastidor**.
- **No fume ni acerque fuego directo a la cortadora o el tractor**.
- **No conduzca sobre residuos encendidos o en áreas recientemente quemadas**.
- **Evite la formación de chispas** al no permitir que la hoja de la cortadora entre en contacto con objetos sólidos como metal o roca.
- **Ajuste los embragues deslizantes** para evitar el deslizamiento excesivo y el calentamiento de la placa del embrague.
- **Limpie todo resto de hierba o residuo acumulado alrededor de las líneas de conducción y de los embragues deslizantes**.
- **Apague el motor al cargar combustible**.

**PELIGRO**

Para evitar lesiones graves o la muerte por contacto eléctrico al trabajar cerca de cables eléctricos, líneas de gas y de servicios:

- **Mantenga** las líneas de gas, cables y servicios eléctricos, estructuras municipales o de otro tipo fuera del área de corte.
- **Evite la formación de chispas** al no permitir que la hoja de la cortadora entre en contacto con objetos sólidos como metal o roca.
- **Ajuste los embragues deslizantes** para evitar el deslizamiento excesivo y el calentamiento de la placa del embrague.
- **Limpie todo resto de hierba o residuo acumulado alrededor de las líneas de conducción y de los embragues deslizantes**.
SERIES 4/13 Sección de Seguridad 1-11

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RIESGO DE FILTACIONES DE ACEITE O COMBUSTIBLE DE ALTA PRESIÓN PARA EVITAR LESIONES GRAVES O LA MUERTE POR PENETRACIÓN DE FILTACIONES DE ACEITE HIDRÁULICO DE ALTA PRESIÓN:

- NO OPERE el equipo con filtraciones de aceite o combustible.
- MANTENGA todas las mangueras hidráulicas, líneas y conexiones en BUEN ESTADO y AJUSTADAS antes de aplicar presión al sistema.
- LIBERE LA PRESIÓN HIDRÁULICA antes de desconectar las líneas o trabajar en el sistema.
- QUITE y reemplace la manguera si sospecha que tiene filtraciones. Solicite al distribuidor que verifique si hay filtraciones.
- LAS FILTACIONES DE LÍQUIDO DE ALTA PRESIÓN PUEDEN NO SER VISIBLES.
- MANTENGA lejos de su cuerpo puñales o pilones para detectar filtraciones.
- USE papel o cartón para verificar si hay filtraciones.
- USE gafas de seguridad y guantes impenetrables.
- NO USE las manos o partes del cuerpo para detectar filtraciones.
- SIEMPRE USE guantes de seguridad y guantes impedimentales.
- SIEMPRE USE ropa ajustada cuando trabaje cerca de los sistemas hidráulicos:
  - SIEMPRE USE gafas de seguridad y guantes impenetrables.
  - USE papel o cartón para verificar si hay filtraciones.
  - NO USE las manos o partes del cuerpo para detectar filtraciones.
  - MANTENGA lejos de su cuerpo puñales o pilones para detectar filtraciones.
  - SIEMPRE USE ropa ajustada cuando trabaje cerca de los sistemas hidráulicos.

PARA EVITAR LESIONES GRAVES O LA MUERTE POR PENETRACIÓN DE FILTACIONES DE ACEITE HIDRÁULICO DE ALTA PRESIÓN:

<table>
<thead>
<tr>
<th>Filtraciones de aceite</th>
<th>Lesiones de alta presión</th>
<th>Perforación o la piel por el</th>
<th>Perforación de la piel por el</th>
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</thead>
<tbody>
<tr>
<td>User cartón para detectar</td>
<td>Erosión de la piel por el</td>
<td>Erosión de la piel por el</td>
<td>Penetración de la piel por el</td>
</tr>
</tbody>
</table>

SAFETY
RIESGO DEL CONTACTO A LAS CUCHILLAS DE CORTADORA

MANTÉNGASE LEJOS DE LAS CUCHILLAS GIRATORIAS PARA EVITAR LESIONES GRAVES O LA MUERTE POR CONTACTO CON LA CUCHILLA:

• MANTÉNGASE LEJOS y NO ACERQUE LAS MANOS, LOS PIES y EL CUERPO a las cuchillas giratorias, líneas de conducción y partes hasta que todos los elementos móviles se hayan detenido.
• NO ponga las manos o los pies debajo de las plataformas de la cortadora.
• DETENGA las CUCHILLAS giratorias antes de elevar la plataforma o las alas de conducción.
• DETENGA la cortadora, EXAMÍNELA Y PRESTE ATENCIÓN A LOS SONIDOS de las cuchillas giratorias mientras la plataforma de la cortadora o las alas de conducción y partes están en movimiento o están en movimiento.
• DETENGA LAS CUCHILLAS giratorias y el motor antes de acercarse a la cortadora para asegurar que se haya detenido.
• NO MIENTA POR CONTRATO CON LA CUCHILLA: MANTÉNGASE LEJOS DE LAS CUCHILLAS GIRATORIAS PARA EVITAR LESIONES GRAVES.

<table>
<thead>
<tr>
<th>Detenga el tractor</th>
<th>No ponga el pie debajo de la cortadora</th>
<th>No ponga los dedos debajo</th>
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</thead>
<tbody>
<tr>
<td>¡PELIGRO!</td>
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</table>
RIESGO DE ENREDO POR EL PTO

MANTÉNGASE ALEJADO DE LAS LÍNEAS DE CONDUCCIÓN Y OTROS ELEMENTOS GIRATORIOS PARA EVITAR LESIONES GRAVES O LA MUERTE:

- MANTÉNGASE LEJOS
- NO ACERQUE

las manos, los pies y el cuerpo a las cuchillas giratorias, líneas de conducción y partes hasta que todos los elementos móviles se hayan detenido.

• DETENGA la cortadora, EXAMÍNELA Y PRESTE ATENCIÓN A LOS SONIDOS antes de acercarse a la cortadora para asegurarse de que se haya detenido todo el movimiento giratorio.

• LOS ELEMENTOS GIRATORIOS SIGUEN ROTANDO una vez apagada la PTO.

PROTECCIÓN DE LA PTO:
PARA EVITAR LESIONES GRAVES O LA MUERTE AL OPERAR EL IMPLEMENTO:

• MANTÉNGASE instalados los protectores, las cubiertas integrales de las líneas de conducción y las cubiertas de entrada.

• NO OPERE la cortadora si los protectores o cubiertas no están bien colocados o faltan.

• REEMPLACE O REPÁRELOS si faltan, están dañados o rotos

• SIEMPRE REEMPLACE LOS PROTECTORES que se hayan quitado para tareas de reparación o mantenimiento.

PARA EVITAR que la línea de conducción se rompa durante las operaciones:

• VERIFIQUE que la línea de conducción tenga el largo adecuado entre el eje de la PTO y el eje de la caja de cambios del implemento.

Las líneas de conducción demasiado cortas se pueden soltar o romper.

• Las líneas de conducción demasiado largas pueden tocar el suelo. Un ensamblaje telescópico que toque el suelo no se deslizará y se solidificará.

• Si la línea de conducción toca el suelo, puede atravesar los cojinetes de soporte y romper el eje de PTO.

• EVITE hacer curvas pronunciadas o elevar la cortadora a alturas que puedan hacer caer la línea de conducción.

• Lubrique los componentes telescópicos en forma semanal.

COMUNÍQUESE CON EL DISTRIBUIDOR si la línea de conducción del implemento no coincide con el eje de la PTO:

• NO UTILICE UN ADAPTADOR DE PTO.

El uso de un adaptador de PTO puede causar vibración excesiva, caída de objetos, fallas de las cuchillas y el implemento como consecuencia de la duplicación de la velocidad operativa. El aumento de la longitud de trabajo puede exponer áreas desprotegidas de la línea de conducción.
### Peligro: Riesgo de Atropello

Los parques móviles y quitasmaletes deben tener precaución para evitar lesiones graves o la muerte de caída del tractor o atropello del equipo.

- Use tractores equipados con SISTEMA ANTIVUELCO (ROPS) y CINTURONES DE SEGURIDAD para operaciones de corte.
- Mantenga en posición vertical el sistema ROPS cuando el tractor esté detenido.
- Apague el motor y la TDF, coloque el freno de mano, desenganche el implemento y desconecte el tractor antes de subir o bajar al tractor.
- Sólo suba o baje al tractor cuando el tractor esté detenido.
- Siempre abróchese el cinturón de seguridad al operar el tractor y los equipos.
- Sólo opere el tractor y el equipo sentado en el asiento del tractor.
- Nunca leve a otras personas en el tractor o el implemento.
- Nunca opere el tractor mientras el equipo está en movimiento.
- Sólo encienda el sistema ROPS cuando el tractor esté detenido.

### Tabla de Riesgos de Atropello

<table>
<thead>
<tr>
<th>Riesgo de Atropello del Operador</th>
<th>Riesgo de Atropello de la Calda</th>
<th>Riesgo de Atropello del Operador</th>
<th>Riesgo de Atropello de la Calda</th>
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**Riesgo de Atropello:**

- Sólo suba o baje al tractor cuando esté detenido.
- Apague el motor y la TDF, coloque el freno de mano, desenganche el implemento y desconecte el tractor antes de bajar.
- Use tractores equipados con SISTEMA ANTIVUELCO (ROPS) y CINTURONES DE SEGURIDAD para operaciones de corte.
OPERACIÓN DE LA CORREDORA:

1. DETENGA EL PTO Y EL MOTOR del tractor.
   - Detenga la cortadora cuando se produzca vibración excesiva.
   - NO ENCENDA EL PTO con la cortadora en posición de transporte.
   - DETENGA EL PTO y revise la cortadora si la cuchilla entra en contacto con objetos pesados, estructuras fijas, guardarrailes de metal y estructuras de cemento.
   
   1. Las cuchillas pueden fallar con el impacto y los objetos pueden ser arrojados a gran velocidad.
   2. INSPÉCIONE y REEMPLACE las cuchillas dañadas.
   3. VERIFIQUE el equilibrio del porta cuchillas y REEMPLACE si está dañado.

2. NO opere la cortadora en agua para evitar una posible falla de las cuchillas.

3. EVITE OPERAR LA CORREDORA EN REVERSA:
   1. DETENGA EL PTO y retroceda la cortadora.
   2. DESCienda la cortadora, encienda el PTO y corte hacia adelante.

4. DETENGA EL PTO y las CUCHILLAS al elevar el implemento o la cortadora a posición de transporte.

5. NO ENCIENDA EL PTO con la cortadora en posición de transporte.

6. DETENGA la cortadora cuando se produzca vibración excesiva.

7. NO opere la cortadora con dos o más cortadoras operando en un mismo sector.

8. DETENGA la cortadora, encienda el PTO y revise la cortadora si la cuchilla entra en contacto con objetos pesados.

9. USE CABINAS DE TRACTOR CERRADAS.

10. DETENGA LA CORREDORA al elevar los apliques de seguridad.

11. No opere la cortadora en dos o más cortadoras operando en un mismo sector.

RIESGO DE OBJETOS LANZADOS CONTINUADO:

No permita que las cuchillas entren en contacto con objetos sólidos, áreas o superficies que no sean vegetación.

Inspeccione la cuchilla para detectar la fuente de la vibración.
RIESGO DE OBJETOS LANZADOS

LAS CORTADORAS GIRATORIAS PUEDEN ARROJAR OBJETOS A 90 METROS (300 PIES) O MÁS EN CONDICIONES ADVERSAS.

PARA EVITAR LESIONES GRAVES O LA MUERTE AL OPERADOR O TRANSÉUTENTES COMO CONSECUENCIA DE OBJETOS ARROJADOS:

1. MANTenga LOS PROTECTORES DE LA CORTADORA y OTHER PROTECTORS DE LA CORTADORA en su lugar y en buen funcionamiento, entre los que se incluyen los deflectores frontales y traseros, los protectores de cadena, los protectores de acero, las bandas, los faldones laterales y las zapatas antideslizantes.

2. NO OPERE LA CORTADORA si falta algún protector contra objetos arrojados, o si éstos están dañados.

PARA OBTENER LA PROTECCIÓN CONTRA OBJETOS ARROJADOS DE LA CORTADORA:

1. MANTenga todos los protectores contra objetos arrojados en su lugar y en buen funcionamiento al operar la cortadora, entre los protectores contra objetos arrojados que se incluyen los deflectores frontales y traseros, los protectores de cadena, los protectores de acero, las bandas, los faldones laterales y las zapatas antideslizantes.

2. NO OPERE LA CORTADORA si falta algún protector contra objetos arrojados, o si éstos están dañados.

DERECHO DE PASO (autopista) CON LA CORTADORA:

• UTILICE PROTECTORES DE CADENA DOBLES para autopistas, derecho de paso, parques o cortes en cinturón verde donde pueda haber viviendas, vehículos o ganado dentro de 100 metros (300 pies) de la cortadora.

• Ninguna protección ofrece una eficacia del 100% en la prevención de objetos que puedan ser arrojados. Para reducir la posibilidad de que se produzcan lesiones:

1. MANTenga LOS PROTECTORES DE LA CORTADORA, los faldones laterales, la zapatas antideslizantes y las cuchillas en buen estado de funcionamiento, los protectores de la cortadora, y las cuchillas en buen estado de funcionamiento.

2. ELEVe La ALTura de Corte a 15 CM (6 PULGADAS) como mínimo.

3. INSPECCIONE el área con cuidado antes de pasar la cortadora para ELIMINAR el posible riesgo de OBJETOS ARROJADOS.

4. NUNCA OPERE la cuchilla en movimiento en contacto con objetos sólidos como alambres, piedras, postes, cordones, guardabarros o el suelo.

EN EL AIRE LIBRE:

• UTILICE PROTECTORES DE CADENA DOBLES para autopistas, derecho de paso, parques o cortes en cinturón verde donde pueda haber viviendas, vehículos o ganado dentro de 100 metros (300 pies) de la cortadora.

• Ninguna protección ofrece una eficacia del 100% en la prevención de objetos que puedan ser arrojados. Para reducir la posibilidad de que se produzcan lesiones:

1. MANTenga LOS PROTECTORES DE LA CORTADORA, los faldones laterales, la zapatas antideslizantes y las cuchillas en buen estado de funcionamiento.

2. ELEVe La ALTura de Corte a 15 CM (6 PULGADAS) como mínimo.

3. INSPECCIONE el área con cuidado antes de pasar la cortadora para ELIMINAR el posible riesgo de OBJETOS ARROJADOS.
Para evitar la caída del equipo:
- Nunca deje que los niños jueguen sobre el tractor o los implementos.
- Cuando desenganche el implemento:
  - DESCienda el implemento.
  - USE el gato de la lengüeta para controlar el movimiento del implemento. Siempre use el sistema antivuelco (ROPS) y cinturones de seguridad.

Para la protección de las personas de primeros auxilios:
- USE el gato de la lengüeta para controlar el movimiento del implemento. Siempre use el sistema antivuelco (ROPS) y cinturones de seguridad.
SEGURIDAD DE CONECTAR O DESCONECTAR IMPLEMENTO

PARA EVITAR LESIONES GRAVES O LA MUERTE POR APLASTAMIENTO POR EL TRACTOR O IMPLEMENTO:

• AL DAR MARCHA ATRÁS el tractor hacia el enganche del implemento:

• NO PERMITA QUE HAYA PERSONAS entre el tractor y el implemento ANTES de conectar y desconectar el enganche del implemento:

• APAGUE EL MOTOR DEL TRACTOR, coloque la palanca en “estacionar”, ponga el freno de mano y saque la llave.

AL CONECTAR Y DESCONECTAR EL IMPLEMENTO:

• NO se agache o camine debajo de la cortadora o la ala en posición elevada.

• USE el GATO con lengüeta para elevar lengüetas de implementos pesados a fin de controlar el movimiento de la lengüeta del implemento.

• EVITE recargar el gato para evitar una falla de éste y una lesión al operador.

PARA EVITAR QUE LA LÍNEA DE CONDUCCIÓN DEL IMPLEMENTO SE SUELTE DURANTE LA OPERACIÓN:

• LUBRIQUE el anillo de cierre del resorte del yugo para asegurarse de que se deslice libremente sobre el eje de PTO.

• ASEGUIRE las bolas de cierre del yugo en la muesca del eje de PTO.

• PRESIONE y JALE DE LA LÍNEA DE CONDUCCIÓN del EJE DE TOMA DE FUERZA(PTO) del tractor y del implemento para asegurarse de que estén FIRMEMENTE SUJETADOS.

PARA EVITAR QUE LA LÍNEA DE CONDUCCIÓN SE ROMPA DURANTE LAS OPERACIONES:

• VERIFIQUE que la línea de conducción tenga el largo adecuado entre el eje de PTO y el eje de la caja de cambios del implemento.

• Las líneas de conducción demasiado cortas se pueden soltar o romper.

• Las líneas de conducción demasiado largas pueden tocar el suelo.

• Un ensamblaje telescópico que toca el suelo no se deslizará y se solidificará.

• Si la línea de conducción toca el eje de PTO, puede atravesar los cojinetes de soporte y romper el eje de PTO.

COMUNÍQUESE CON EL DISTRIBUIDOR si la línea de conducción del implemento no coincide con el eje de PTO del tractor:

• NO UTILICE UN ADAPTADOR DE PTO.

• El uso de un adaptador de PTO puede ocasionar:

• Vibración excesiva, caída de objetos, fallas de la hoja y el implemento como consecuencia de la duplicación de la velocidad operativa.

• Mayor extensión de trabajo, lo que deja expuestas áreas desprotegidas de la línea de conducción e implica el riesgo de enredo con otros objetos.

NO conecte la cortadora a un tractor con la TDF directamente conectada a la transmisión del tractor.

PARA EVITAR LESIONES GRAVES O LA MUERTE POR APLASTAMIENTO POR EL TRACTOR O IMPLEMENTO:

La cortadora está diseñada para trabajar fendiendo el suelo y no para triturar grandes cantidades de suelo. Si el tractor está en el modo de reversa, la cortadora debe estar en la posición elevada. No coloque el tractor en reversa con la cortadora en la posición de trabajo. La cortadora está diseñada para trabajar fendiendo el suelo.
SEGURIDAD DEL OPERADOR

PARA EVITAR LESIONES GRAVES O LA MUERTE, SIGA LAS SIGUIENTES INSTRUCCIONES:

- LEA, COMPRENDA Y SIGA las instrucciones del Manual del Operador, así como las advertencias y mensajes de seguridad.
- USE GAFAS DE SEGURIDAD, calzado protector, casco, protección auditiva y guantes al operar o reparar el equipo.
- USE un aparato de respiración apropiado al operar en condiciones polvorientas para evitar contraer enfermedades respiratorias.
- NO USE prendas sueltas o joyas que se puedan enredar con las partes giratorias y causar una lesión.
- NO CONSUMA DROGAS o ALCOHOL antes o durante la operación del equipo.
- NO PERMITA que nadie opere el equipo bajo los efectos negativos de las drogas o el alcohol.
- CONSULTE a un médico si tiene efectos adversos de la medicación sobre los sentidos.
- MANTÉNGASE ALERTA, la operación prolongada puede causar fatiga. HAGA UNA PAUSA Y DESCANSE.

CONDICIONES DE VISIBILIDAD AL USAR LA CORTADORA:
- OPERE LA CORTADORA CON LUZ SOLAR o con luz que aporte una visibilidad nítida de más de 90 metros (100 yardas).
- DEBE PODER VISUALIZAR e identificar transeúntes, terrenos empinados, pozos, desniveles, cables de alimentación, residuos y objetos extraños.

VELOCIDAD RESPECTO AL SUELO AL USAR LA CORTADORA:
- El rango de VELOCIDAD NORMAL es de entre 2 y 5 millas por hora.
- AJUSTE LA VELOCIDAD DE CORTE según las condiciones del terreno y el tipo de césped, la densidad y la altura del corte.
- REDUZCA LA VELOCIDAD DE CORTE al acercarse a inclinaciones empinadas, pozos, desniveles, objetos extraños.

INFESTACIÓN CON INSECTOS:
- No opere en áreas susceptibles de atraer a abejas o insectos, salvo que use prendas protectoras o una cabina de tractor cerrada.

VELOCIDAD DE PTO:
- NO EXCEDA LA VELOCIDAD DE PTO NOMINAL DEL IMPLEMENTO.
- EVITE superar las velocidades nominales de la PTO, porque puede causar roturas en la línea de conducción o fallos en el equipo.

SEÑALES DE SEGURIDAD:
- REEMPLACE cualquier señal de seguridad falante, dañada o ilegible.
- NO EXCEDA LA VELOCIDAD DE PTO NOMINAL DEL IMPLEMENTO.

PARA EVITAR LESIONES GRAVES O LA MUERTE, SIGA LAS SIGUIENTES INSTRUCCIONES:

- LEA el Manual del Operador.
- LEA el Manual del Operador.
NOTA: Se desea mantener una comunicación de esta sección a Seguridad en atajos de los siguientes informes.

NOTA: Los procedimientos de evaluación para el equipo de la empresa de Seguridad deben ser analizados con detalle en los equipos. Si hay cambios en los procedimientos, se debe notificar a la empresa de Seguridad.

INSTRUCCIONES DE SEGURIDAD Y PRÁCTICAS GENERALES

INSTRUCCIONES DE SEGURIDAD Y PRÁCTICAS GENERALES
SECCIÓN DE SEGURIDAD
Instrucciones de operaciones antes de la entrega del DISTRIBUIDOR al CLIENTE

El distribuidor deberá informar al comprador de este producto las condiciones, disposiciones y procedimientos de garantía aplicables; informar la responsabilidad del comprador de capacitar a sus operadores para la operación segura; revisar el contenido del Manual del Operador, incluido el equipo de seguridad, la operación segura y el mantenimiento; y revisar las Señales de Seguridad que se encuentran en el implemento (y en el tractor, de ser posible).

• IMPLEMENTOS: He explicado que los deflectores, protectores de cadena o faldones sólidos se deben mantener en buenas condiciones de reparación y se deben instalar, excepto en zonas donde personas, vehículos, ganado u otros bienes no corran peligro por objetos arrojados, y en los casos en que dichos equipos de seguridad impedirían un desempeño razonable de la cortadora en su tarea asignada.

• LÍNEAS DE CONDUCCIÓN: Me he asegurado de que todos los protectores de líneas de conducción, de caja de engranajes y otros están en buenas condiciones de reparación y firmemente sujetados para prevenir lesiones por enredo u objetos arrojados.

• MÁQUINAS HIDRÁULICAS: He explicado la necesidad de usar aceite hidráulico limpio, cambiar los filtros según las instrucciones, detener filtraciones, prevenir daños por operar con aceite demasiado caliente, cuidar las mangueras, usar mangueras del tipo correcto, mantener la presión operativa especificada y prevenir el posible riesgo de que el aceite penetre en la piel.

• IMPLEMENTOS PLEGABLES: He explicado que no es posible proteger contra objetos arrojados cuando el cabezal está elevado del suelo y que el operador es responsable de verificar que no existan personas en las inmediaciones. He explicado que el brazo o cabezal de cortadora elevado puede entrar en contacto con obstrucciones elevadas y dañar cables y líneas telefónicas, y posiblemente causar lesiones. He explicado que el brazo o cabezal extendido, o el brazo retraído, puede entrar en contacto con cables de alimentación y causar lesiones o la muerte por electrocución, y que el operador es responsable de evitar dichos riesgos.

SERVICIO ANTES DE LA ENTREGA

VERIFIQUE Y AJUSTE O LUBRICATE SEGÚN SEA NECESARIO

Consulte los detalles en el Manual del Operador

Inspección realizada – Garantía y procedimientos de seguridad explicados – Instalación realizada

LUBRICACIÓN E HIDRÁULICA

- Caja de engranajes (niveles de aceite)
- Nivel de aceite hidráulico (tanque externo)
- Nivel de aceite hidráulico del tractor
- Mangueras hidráulicas (no retorcidas y ajustadas)
- Propulsor de bomba frontal (conjunto ajustado y eje bien alineado)

CORTADORA

- Pernos de husillo y motor bien ajustados
- Nivel de aceite del husillo
- Pernos de portacuchillas bien ajustados/pasadores de retención colocados
- Nivel y altura de corte de la cortadora ajustados
- Cojinetes del eje de corte lubricados
- Todas las piezas metálicas bien ajustadas
- Presión de aire y neumáticos/tuercas de rueda (bien ajustadas)
- Cojinetes de rueda (verificar, engrasar y hacer carga previa)

ACCESORIOS E INSTALACIÓN

- Deflectores frontales y traseros
- Accesorios de trituración
- Sentido de giro de las hojas correcto
- Vigas y brazos de eje
- Lengüeta y barras de control (instaladas y ajustadas)
- Todos los pernos, pasadores y tuercas (ajuste correcto)

CONEXIONES DE CORTADORA A TRACTOR

- Longitud de barra de enganche (verificar y fijar)
- Pivote y conexiones de bastidor en A
- Barras de control (ajustadas iguales)
- Altura de eje (ajustar)
- Altura de corte (ajustar)
- Verificación de pre-operación de kit de montaje
- Aleta de cortadora (ajustar nivel con el centro)
- Aleta de cortadora (verificar operación de elevación correcta)
- Líneas de conducción C.V. (verificar radio de giro máx.)
- Enganche de tracción (ajuste de altura)

ELEMENTOS DE SEGURIDAD

- Protectores (operación e instalación)
- Embrague de línea de conducción (limitador de ajuste) (ajustar y poner en marcha)
- Autoadhesivos de seguridad (colocados)
- Manual del Operador (entregado)
- Protector de TDF del tractor (instalado)
- Emblema S.M.V. (instalado de ser necesario)
- Gato con lengüeta (instalación y operación)
- Cadena de remolque de seguridad (instalada)
- Manual de Seguridad de Línea de Conducción ADMA (entregado)
- Manual de Seguridad de Cortadora AEM (entregado en porta manual)
- Se mostró el Video de Seguridad de Cortadora AEM al comprador
Bush Hog está dispuesto a suministrar un (1) Video de Prácticas de Seguridad para Cortadoras AEM

Por favor enviar:
- Video de Seguridad para el Operador de Cortadoras AEM/FEMA – formato VHS
- Video de Seguridad para el Operador de Cortadoras AEM/FEMA – formato DVD
- Manual del Operador de la Cortadora
- Manual de Seguridad del Operador de la Cortadora

Nombre del solicitante: _____________________________
Teléfono: _____________________________
Dirección del solicitante: _____________________________
Ciudad: _____________________________
Estado: _____________________________
Código postal: _____________________________
Modelo de cortadora: _____________________________
Número de serie: _____________________________
Fecha de compra: _____________________________
Vendedor del distribuidor: _____________________________
Nombre del distribuidor: _____________________________
Dirección del distribuidor: _____________________________

Enviar por correo a:
- AEM Video Services
  1502 E. Walnut Street
  Seguin, TX 78155

O enviar por fax a:
(830) 372-9529

O enviar por correo electrónico a:
AEMVideo@alamo-group.com
A fin de reducir la tasa de accidentes y mejorar la operación segura de las cortadoras, Alamo Group Ag Division se ha asociado con otros fabricantes de la industria para desarrollar el video y la guía de Prácticas de Seguridad para Cortadoras Industriales y Agrícolas AEM/FEMA.

El video explica a los operadores de tractores y cortadoras las prácticas seguras que deben adoptar cuando utilizan cortadoras industriales y agrícolas. Es importante que todos los operadores de cortadoras aprendan cómo operar sus equipos de corte y puedan reconocer los posibles peligros que pueden surgir al operar una cortadora. Este video, en conjunto con el manual del operador de la cortadora y los mensajes de advertencia que se encuentran en la cortadora, serán muy útiles para complementar este aprendizaje tan importante.

Es posible que su distribuidor autorizado de Bush Hog le haya mostrado este video y le haya entregado una copia en DVD cuando adquirió su cortadora. Si usted o algún operador de cortadora no vio el video, lea este manual del operador, y complete la Guía del Video antes de operar su cortadora nueva. Si no comprende alguna de las instrucciones del video o del manual del operador, o si tiene alguna pregunta acerca de la operación segura, comuníquese con su supervisor, con el distribuidor o con Alamo Group Ag.

Si desea recibir una copia del video en VHS, envíe un mensaje de correo electrónico a AEMVideo@alamo-group.com o un fax al (830) 372-9529, o envíe por correo una copia rellenada del formulario que se encuentra al dorso de esta página a AEM VHS Video 1502 E Walnut Street, Seguin, TX 78155, y solicite la versión en VHS.

Cada uno de los operadores debe recibir capacitación para cada equipo (tractor y cortadora), comprender el uso previsto y comprender los posibles peligros antes de operar el equipo. La información y material mencionado en la información anterior junto con el Manual de Operador puede asistir en cumplir con los requisitos de OSHA para el entrenamiento anual del operador.

Los requisitos de entrenamiento se encuentran en el Título 29, Código de la Placa de Regulaciones federales 1928.57 (a) (6). www.osha.gov
Este Manual del Operador es una parte esencial de la operación segura de esta máquina y se debe mantener con la unidad siempre. El implemento incluye un porta manual donde se puede guardar el manual de manera adecuada. Si el manual se extravía o se daña, puede solicitar otra copia sin cargo a un distribuidor autorizado de Bush Hog o descargarlo del sitio web de Bush Hog (www.bushhog.com).

ANTES DE COMENZAR LEA, COMPREnda Y SIGA la información incluida en este manual, el Manual de Seguridad de la Cortadora AEM y el manual del operador del tractor para conocer cómo operar la máquina y realizar tareas de servicio correctamente. De lo contrario, podría sufrir lesiones u ocasionar lesiones a terceros.

Todos los implementos con partes móviles son potencialmente peligrosos. Cada esfuerzo ha sido hecho para asegurar que la máquina esté segura, pero los operadores deben evitar entrar en prácticas peligrosas y seguir las instrucciones escritas que son proporcionadas. El fabricante ha diseñado este implemento para ser usado con todos sus equipos de seguridad correctamente sujetados para minimizar la probabilidad de accidentes.

LA SEGURIDAD PRIMERO. Lea con atención la totalidad de la sección de seguridad de este manual antes de operar el equipo. No permita que nadie opere el equipo sin haber leído y comprendido la totalidad de este manual. Comuníquese con el distribuidor si necesita explicación sobre alguna instrucción que no haya comprendido del todo.

Los cuidados que brinde a su Implemento Bush Hog determinarán en gran medida su satisfacción con el desempeño y la vida útil del equipo. Lea con atención y siga las instrucciones de este manual para comprender cabalmente su nuevo implemento, su uso previsto, y sus requisitos de servicio.

Todas las referencias que se hacen en este manual a derecha, izquierda, frontal, trasero, arriba y abajo corresponden a la perspectiva en el sentido del desplazamiento hacia delante con el implemento correctamente sujetado al tractor.

La información sobre repuestos se encuentra por separado en el Manual de Partes. Las cortadoras Bush Hog utilizan componentes del sistema equilibrados y coincidentes para portacuchillas, cuchillas, ejes de corte, hojas, ganchos para hojas, rodríos, componentes de los engranajes, y cojinetes. Estas partes se fabrican y se prueban según las especificaciones de Bush Hog. Las partes compatibles no genuinas no siempre cumplen con estas especificaciones. El uso de partes no genuinas puede perjudicar el desempeño de la cortadora, anular la garantía y presentar un riesgo para la seguridad. Use partes genuinas Bush Hog para ahorrar dinero y maximizar la vida útil de su cortadora Bush Hog.

Para referencia futura, registre el número de modelo y el número de serie de Bush Hog que ha adquirido.

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<th>Serial Number</th>
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<td><strong>Distribuidor</strong></td>
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Este Manual del Operador es una parte esencial de la operación segura de esta máquina y se debe mantener con la unidad siempre. LEA, ENTENDA, y SIGA las Instrucciones de Seguridad y Operación contenidas en este manual antes de operar el equipo.

Importantes Instrucciones de Seguridad Video de Seguridad

Este Manual del Operador y el video de seguridad se encuentran en el siguiente enlace: www.algqr.com/bvs